

**MODEL : DU-141H-7**

**List No : 0450-05**

# **PARTS LIST**

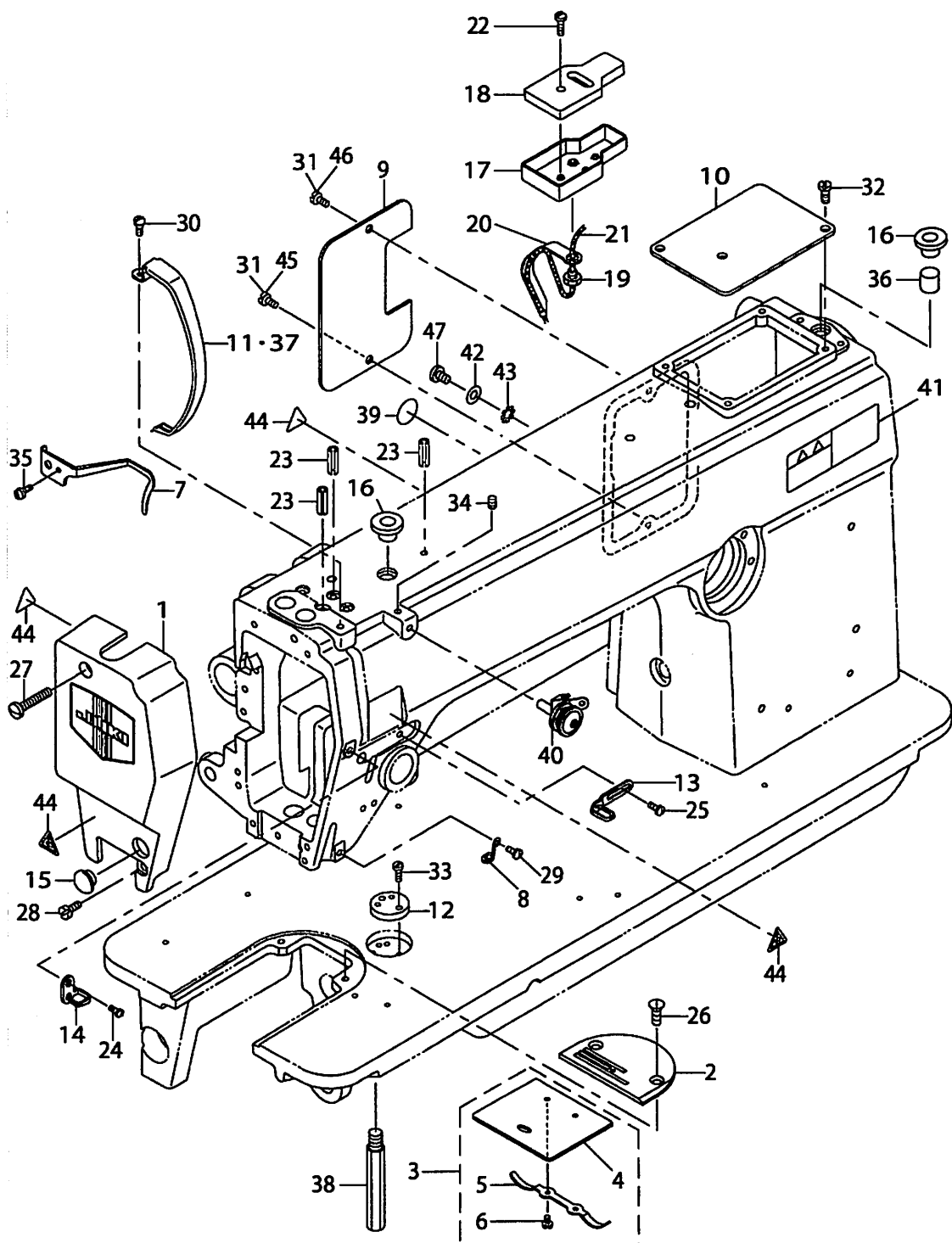
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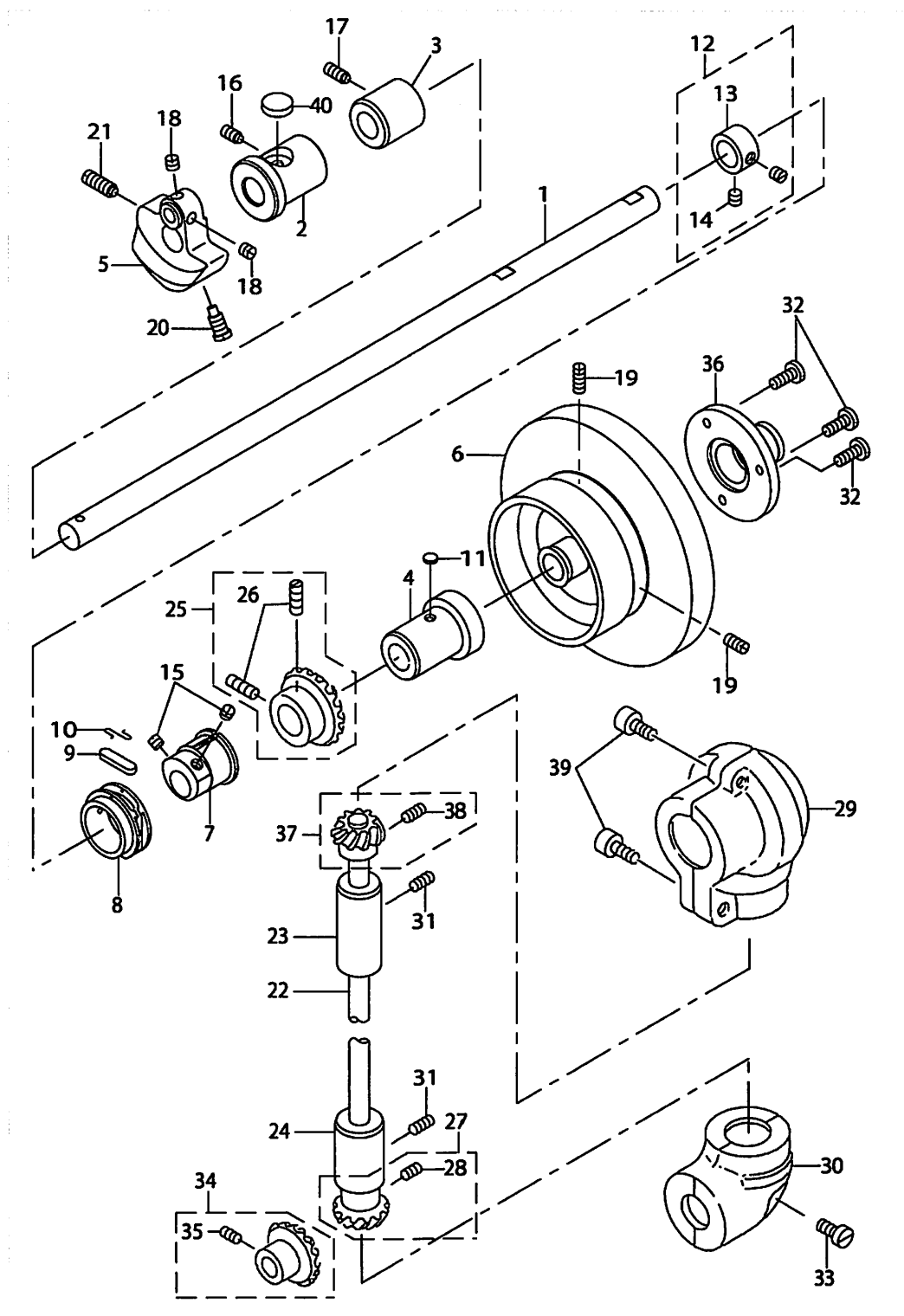
# FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No.    | Parts name                     | Remarks             | Level | Cons | Qty |
|-----|--------------|--------------------------------|---------------------|-------|------|-----|
| 1   | B1121141HAAD | FACE PLATE ASM.                |                     |       |      | 1   |
| 2   | D1105141E00  | THROAT PLATE                   |                     |       |      | 1   |
| 3   | B11100120A0  | BED SLIDE ASM.                 |                     |       |      | 1   |
| 4   | B1110012000  | SLIDE PLATE                    |                     | *     |      | 1   |
| 5   | B1111012000  | BED SLIDE SPRING               |                     | *     |      | 1   |
| 6   | SS6060210SP  | SCREW 3/32-56 L=1.9            |                     | *     |      | 2   |
| 7   | 21286802     | THREAD GUIDE                   |                     |       |      | 1   |
| 8   | B1129141H00  | THREAD GUIDE                   |                     |       |      | 1   |
| 9   | B1118141H0AA | SIDE PLATE                     |                     |       |      | 1   |
| 10  | 40032259     | SIDE COVER                     |                     |       |      | 1   |
| 11  | B1123141H0A  | THREAD TAKE-UP LEVER COVER     | FOR EXPORT          |       |      | 1   |
| 12  | B1103141H00  | SCALE BASE PLATE               |                     |       |      | 1   |
| 13  | D1126560E00A | ARM THREAD GUIDE A             |                     |       |      | 1   |
| 14  | B1131141H00  | FRAME THREAD GUIDE B           |                     |       |      | 1   |
| 15  | TA1250406R0  | RUBBER PLUG D=12.5 L=4         |                     |       |      | 1   |
| 16  | B1156115000  | RUBBER PLUG                    |                     |       |      | 2   |
| 17  | B3503201000  | OIL RESERVOIR                  |                     |       |      | 1   |
| 18  | B3504201000  | OIL FELT                       |                     |       |      | 1   |
| 19  | B3515201000  | CLAMP SLEEVE NUT               |                     |       |      | 1   |
| 20  | B3527012000  | HOLDER                         |                     |       |      | 1   |
| 21  | CQ202000000  | OIL WICK                       |                     |       |      | 0.3 |
| 22  | SS7112420SP  | SCREW 11/64-40 L=24            |                     |       |      | 1   |
| 23  | PS0350102KR  | SPRING PIN 3.5X10              |                     |       |      | 3   |
| 24  | SS2090710TP  | SCREW 9/64-40 L=7.2            |                     |       |      | 1   |
| 25  | SS5090610SP  | SCREW 9/64-40 L=6              |                     |       |      | 1   |
| 26  | SS2110915SP  | SCREW 11/64-40 L=8.5           |                     |       |      | 2   |
| 27  | SS7112420SP  | SCREW 11/64-40 L=24            |                     |       |      | 1   |
| 28  | SS6111610SP  | SCREW 11/64-40 L=16            |                     |       |      | 1   |
| 29  | SS7090620TP  | SCREW 9/64-40 L=6.1            |                     |       |      | 1   |
| 30  | SS7110510SP  | SCREW 11/64-40 L=5             |                     |       |      | 1   |
| 31  | SS7110710SP  | SCREW 11/64-40 L=7             | FOR DU-141H-4       |       |      | 2   |
| 32  | SS7110710SP  | SCREW 11/64-40 L=7             |                     |       |      | 2   |
| 33  | SS7110720SP  | SCREW 11/64-40 L=7             |                     |       |      | 2   |
| 34  | SS8110410TP  | SCREW 11/64-40 L=3.5           |                     |       |      | 1   |
| 35  | SS6110610TP  | SCREW 11/64-40 L=6             |                     |       |      | 1   |
| 36  | B3517009000  | OIL FELT REAR                  |                     |       |      | 1   |
| 37  | 11415205     | THREAD TAKE-UP LEVER COVER(JE) | FOR USE IN JAPAN,JE |       |      | 1   |
| 38  | B1105122000  | BED SCREW STUD B               |                     |       |      | 1   |
| 39  | 22901805     | GROUND MARK                    |                     |       |      | 1   |
| 40  | D3161560EA0  | TENSION POST ASM.              |                     |       |      | 1   |
| 41  | CM301300001  | SAFETY LABEL                   |                     |       |      | 1   |
| 42  | WP0501016SD  | WASHER 5X10.5X1                |                     |       |      | 1   |
| 43  | WT0530002KS  | TOOTHED WASHER D=5.3           |                     |       |      | 1   |
| 44  | CM300200001  | ATTENTION SEAL                 | FOR USE IN JAPAN,JE |       |      | 4   |
| 45  | SS7111410SP  | SCREW 11/64-40 L=14            | FOR DU-141H-7       |       |      | 1   |
| 46  | SS7110710SP  | SCREW 11/64-40 L=7             | FOR DU-141H-7       |       |      | 1   |
| 47  | SS7110710SP  | SCREW 11/64-40 L=7             |                     |       |      | 1   |

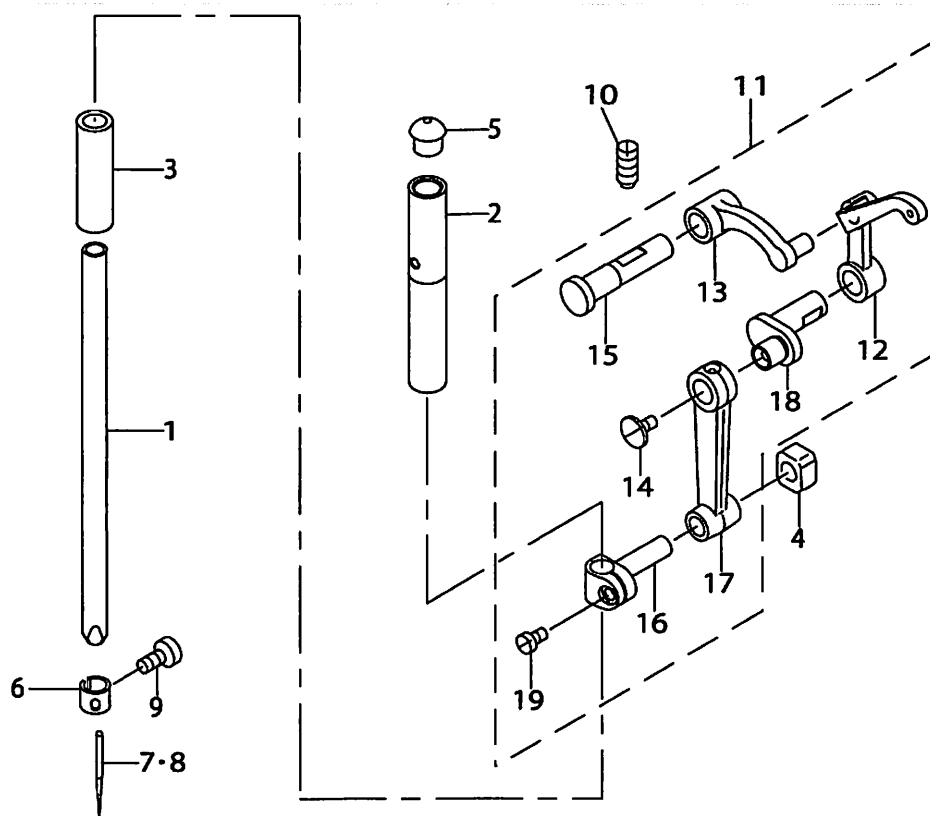
# MAIN SHAFT & ARM SHAFT COMPONENTS



# MAIN SHAFT & ARM SHAFT COMPONENTS

| No. | Parts No.    | Parts name                    | Remarks | Level | Cons | Qty |
|-----|--------------|-------------------------------|---------|-------|------|-----|
| 1   | D1201141E00A | MAIN SHAFT                    |         |       |      | 1   |
| 2   | B1202141H0A  | ARM SHAFT BUSHING FRONT       |         |       |      | 1   |
| 3   | B1203141H00  | MAIN SHAFT BUSHING INTERMEDIA |         |       |      | 1   |
| 4   | B1204141H00  | ARM SHAFT BUSHING REAR        |         |       |      | 1   |
| 5   | D1206141E00  | COUNTERWEIGHT                 |         |       |      | 1   |
| 6   | D1227141E0C  | HAND WHEEL                    |         |       |      | 1   |
| 7   | B1211141H00  | FEED ECCENTRIC CAM            |         |       |      | 1   |
| 8   | B1211226000  | ECCENTRIC RETAINER HOUSING    |         |       |      | 1   |
| 9   | B1212012000  | OIL FELT                      |         |       |      | 1   |
| 10  | B1213012000  | FELT RETAINER                 |         |       |      | 1   |
| 11  | B3511280000  | OIL FELT                      |         |       |      | 1   |
| 12  | 22904155     | MAIN SHAFT THRUST COLLAR ASM. |         |       |      | 1   |
| 13  | 22904106     | MAIN SHAFT THRUST COLLAR      |         | *     |      | 1   |
| 14  | SS8660610TP  | SCREW 1/4-40 L=6              |         | *     |      | 2   |
| 15  | SS8150710TP  | SCREW 15/64-28 L=7            |         |       |      | 2   |
| 16  | SS8151150SP  | SCREW 15/64-28 L=10.5         |         |       |      | 1   |
| 17  | SS8151550SP  | SCREW 15/64-28 L=15           |         |       |      | 1   |
| 18  | SS8660610TP  | SCREW 1/4-40 L=6              |         |       |      | 2   |
| 19  | SS8151550SP  | SCREW 15/64-28 L=15           |         |       |      | 2   |
| 20  | SS7681750TP  | SCREW 9/32-28 L=16.5          |         |       |      | 1   |
| 21  | SS8681950SP  | SCREW 9/32-28 L=19            |         |       |      | 1   |
| 22  | B1301201000  | UPRIGHT SHAFT                 |         |       |      | 1   |
| 23  | B1302271000  | UPRIGHT SHAFT BUSHING UPPER   |         |       |      | 1   |
| 24  | B1303271000  | BUSHING LOWER                 |         |       |      | 1   |
| 25  | B13050120A0  | GEAR ASM.                     |         |       |      | 1   |
| 26  | SS8660810TP  | SCREW 1/4-40 L=8              |         | *     |      | 2   |
| 27  | B13071550A0  | GEAR ASM. LARGE               |         |       |      | 1   |
| 28  | SS8660810TP  | SCREW 1/4-40 L=8              |         | *     |      | 2   |
| 29  | B13052710B0  | GEAR CASE ASM.                |         |       |      | 1   |
| 30  | B13072710A0  | PINION CASE ASM.              |         |       |      | 1   |
| 31  | SS8151550SP  | SCREW 15/64-28 L=15           |         |       |      | 2   |
| 32  | SS7111120SP  | SCREW 11/64-40 L=10.5         |         |       |      | 3   |
| 33  | SM6051410SC  | SCREW M5X0.8 L=14             |         |       |      | 1   |
| 34  | B13081550A0  | PINION ASM.                   |         |       |      | 1   |
| 35  | SS8660810TP  | SCREW 1/4-40 L=8              |         | *     |      | 2   |
| 36  | D1230552B00  | FLANGE                        |         |       |      | 1   |
| 37  | B13081550A0  | PINION ASM.                   |         |       |      | 1   |
| 38  | SS8660810TP  | SCREW 1/4-40 L=8              |         | *     |      | 2   |
| 39  | SM6031202TP  | SCREW M3X0.5 L=12             |         |       |      | 2   |
| 40  | B1203051000  | OIL FELT                      |         |       |      | 1   |

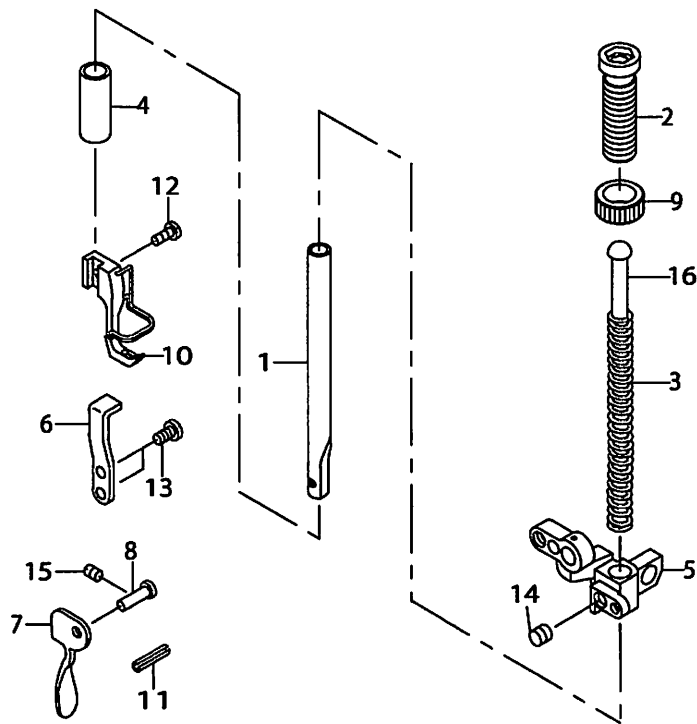
## NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS



# NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS

| No. | Parts No.   | Parts name                      | Remarks   | Level | Cons | Qty |
|-----|-------------|---------------------------------|-----------|-------|------|-----|
| 1   | D1401141E00 | NEEDLE BAR                      |           |       |      | 1   |
| 2   | 22906101    | NEEDLE BAR BUSHING UPPER        |           |       |      | 1   |
| 3   | D1403141E00 | NEEDLE BAR BUSHING LOWER        |           |       |      | 1   |
| 4   | B1414555000 | SLIDE BLOCK                     |           |       |      | 1   |
| 5   | 22901409    | NEEDLE BAR UPPER BUSH CAP       |           |       |      | 1   |
| 6   | D1418141E00 | NEEDLE BAR THREAD GUIDE         |           |       |      | 1   |
| 7   | MDB100B2100 | NEEDLE DBX1 #21                 | EXCEPT JE |       |      | 1   |
| 8   | MC142501300 | NEEDLE 1738 130                 | FOR JE    |       |      | 1   |
| 9   | SS7080510TP | SCREW 1/8-44 L=4.5              |           |       |      | 1   |
| 10  | SS8151550SP | SCREW 15/64-28 L=15             |           |       |      | 1   |
| 11  | B1901141HA0 | THREAD TAKE-UP LEVER ASM.       |           |       |      | 1   |
| 12  | B1901141H00 | THREAD TAKE-UP LEVER            |           | *     |      | 1   |
| 13  | B1902115000 | THREAD TAKE-UP CRANK            |           | *     |      | 1   |
| 14  | B1903141H00 | END SCREW LEFT                  |           | *     |      | 1   |
| 15  | B1904115000 | THREAD TAKE-UP CRANK SHAFT STUD |           | *     |      | 1   |
| 16  | B1411552000 | NEEDLE BAR CLAMP                |           | *     |      | 1   |
| 17  | B1408141H00 | NEEDLE BAR CRANK ROD            |           | *     |      | 1   |
| 18  | B1210141H00 | NEEDLE BAR CRANK                |           | *     |      | 1   |
| 19  | SS6090670TP | SCREW 9/64-40 L=6               |           | *     |      | 1   |

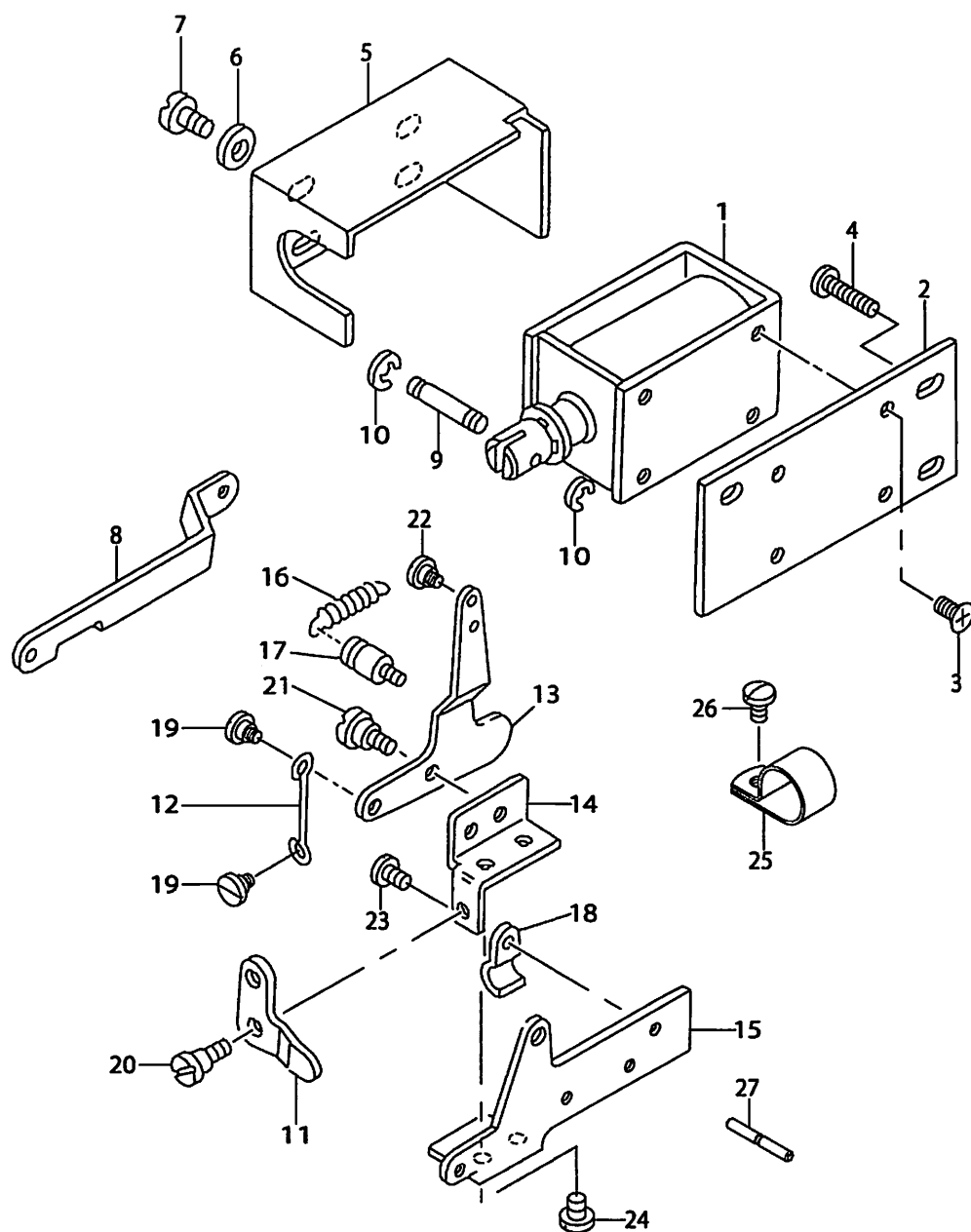
## PRESSER BAR COMPONENTS



# **PRESSER BAR COMPONENTS**

| <b>No.</b> | <b>Parts No.</b> | <b>Parts name</b>            | <b>Remarks</b> | <b>Level</b> | <b>Cons</b> | <b>Qty</b> |
|------------|------------------|------------------------------|----------------|--------------|-------------|------------|
| 1          | 22907000         | PRESSER BAR                  |                |              |             | 1          |
| 2          | 22907505         | PRESSER SPRING REGULATOR     |                |              |             | 1          |
| 3          | B1505227T00A     | PRESSER SPRING T             |                |              |             | 1          |
| 4          | B1510155000      | PRESSER BAR LOWER BUSHING    |                |              |             | 1          |
| 5          | 21103304         | PRESSER BAR GUIDE BRACKET    |                |              |             | 1          |
| 6          | B1515141H00      | LIFTING LEVER                |                |              |             | 1          |
| 7          | D1512141E00      | HAND LIFTER                  |                |              |             | 1          |
| 8          | B1513141H00      | HAND LIFTER SHAFT            |                |              |             | 1          |
| 9          | 22907604         | PRESSER SPRING REGULATOR NUT |                |              |             | 1          |
| 10         | D1525141EA0      | PRESSER FOOT ASM.            |                |              |             | 1          |
| 11         | PS0300132KH      | SPRING PIN 3X13              |                |              |             | 1          |
| 12         | SS7091110SP      | SCREW 9/64-40 L=10.5         |                |              |             | 1          |
| 13         | SS7110840SP      | SCREW 11/64-40 L=7.8         |                |              |             | 2          |
| 14         | SS8660610TP      | SCREW 1/4-40 L=6             |                |              |             | 1          |
| 15         | SS8110750SP      | SCREW 11/64-40 L=8.5         |                |              |             | 1          |
| 16         | 22907703         | PRESSER GUIDE BAR            |                |              |             | 1          |

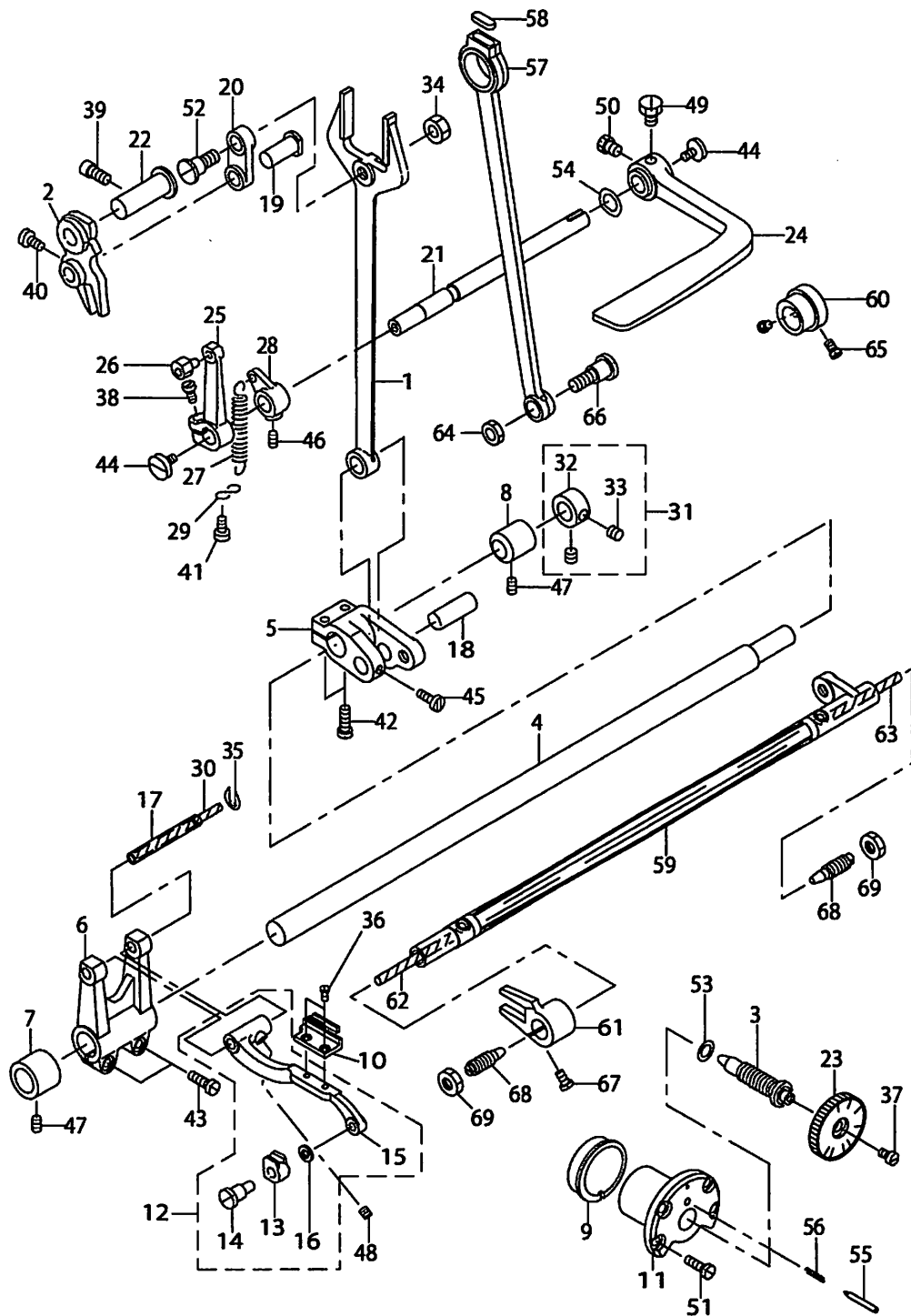
# TENSION RELEASE COMPONENTS



# **TENSION RELEASE COMPONENTS**

| No. | Parts No.   | Parts name                   | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|---------|-------|------|-----|
| 1   | D3153141E00 | TENSION RELEASE SOLENOID     |         |       |      | 1   |
| 2   | D3154141E00 | SOLENOID INSTALLING PLATE    |         |       |      | 1   |
| 3   | SM1030601SA | SCREW M3 L=6                 |         |       |      | 4   |
| 4   | SS7110910SP | SCREW 11/64-40 L=8.5         |         |       |      | 3   |
| 5   | D3157141E0A | SOLENOID INSTALLING PLATE    |         |       |      | 1   |
| 6   | WP0320501SC | WASHER M3                    |         |       |      | 4   |
| 7   | SM4030601SC | SCREW M3 X 6                 |         |       |      | 4   |
| 8   | D3155141E00 | SOLENOID ROD                 |         |       |      | 1   |
| 9   | D3156141E00 | SOLENOID PIN                 |         |       |      | 1   |
| 10  | RE0250000K0 | E-RING 2.5                   |         |       |      | 2   |
| 11  | D3158141E00 | TENSION RELEASE LINK A       |         |       |      | 1   |
| 12  | D3159141E00 | CONNECTING BAR               |         |       |      | 1   |
| 13  | D3152141E00 | TENSION RELEASE LINK B       |         |       |      | 1   |
| 14  | D3151141E00 | TENSION RELEASE BRACKET      |         |       |      | 1   |
| 15  | D3160141E00 | TENSION RELEASE PLATE        |         |       |      | 1   |
| 16  | D3149141E00 | SPRING                       |         |       |      | 1   |
| 17  | 10120004    | SPRING SUSPENSION            |         |       |      | 1   |
| 18  | B3538112000 | OIL RETURN TUBE HOLDER       |         |       |      | 1   |
| 19  | SD0550271TP | HINGE SCREW D=5.50 H=2.7     |         |       |      | 2   |
| 20  | SD0640321SP | HINGE SCREW D=6.35 H=3.2     |         |       |      | 1   |
| 21  | SD0630301SP | HINGE SCREW D=6.35 H=3       |         |       |      | 1   |
| 22  | SD0550271TP | HINGE SCREW D=5.50 H=2.7     |         |       |      | 1   |
| 23  | SS7110710SP | SCREW 11/64-40 L=7           |         |       |      | 3   |
| 24  | SS7120640SP | SCREW 3/16-28 L=6            |         |       |      | 2   |
| 25  | EA9502B0500 | CABLE CLIP                   |         |       |      | 1   |
| 26  | SS7110710SP | SCREW 11/64-40 L=7           |         |       |      | 1   |
| 27  | 26028001    | STOP MOTION LEVER SPRING PIN |         |       |      | 2   |

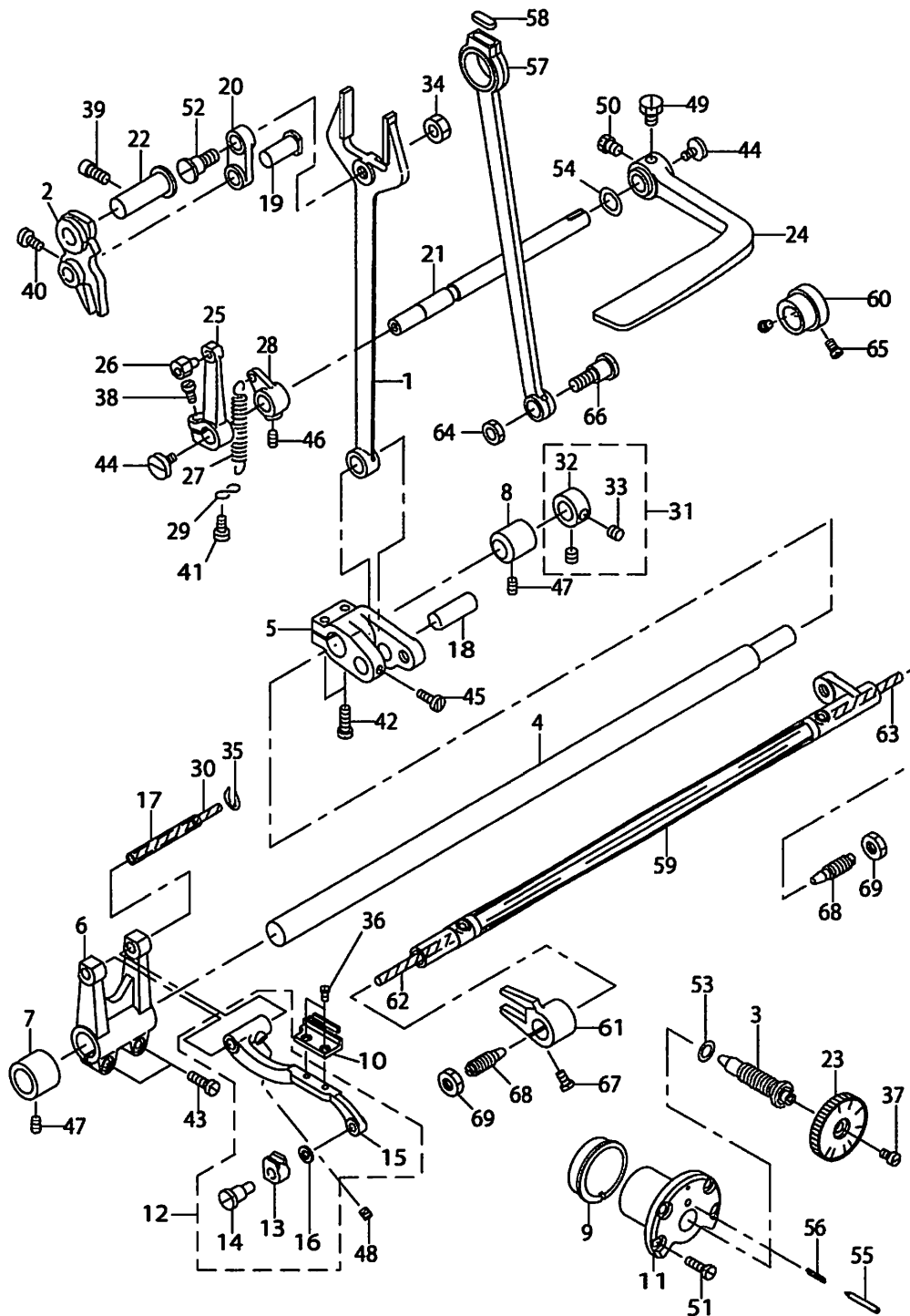
# FEED MECHANISM COMPONENTS



# FEED MECHANISM COMPONENTS

| No. | Parts No.    | Parts name                     | Remarks               | Level | Cons | Qty |
|-----|--------------|--------------------------------|-----------------------|-------|------|-----|
| 1   | B1614141H00  | PITMAN                         |                       |       |      | 1   |
| 2   | D1620141E00  | FEED REGULATOR                 |                       |       |      | 1   |
| 3   | B1634141H00A | STITCH LENGTH REGULATING SCREW |                       |       |      | 1   |
| 4   | B1601141H00  | FEED ROCK SHAFT                |                       |       |      | 1   |
| 5   | B1605141H00  | FEED ROCKER SHAFT CRANK        |                       |       |      | 1   |
| 6   | B1603141H00  | FEED ROCKER                    |                       |       |      | 1   |
| 7   | B1604141H00  | BUSHING FRONT                  |                       |       |      | 1   |
| 8   | B1602141H00  | BUSHING REAR                   |                       |       |      | 1   |
| 9   | B1637141H00  | ECCENTRIC BUSHING              |                       |       |      | 1   |
| 10  | B1613141H00  | FEED DOG                       |                       |       |      | 1   |
| 11  | B1636141H0A  | FEED REGULATOR SCREW METAL     |                       |       |      | 1   |
| 12  | B1606141HA0  | FEED BAR ASM.                  |                       |       |      | 1   |
| 13  | B1705155000  | FEED DRIVING SLIDE BLOCK       |                       | *     |      | 1   |
| 14  | B1706155000  | FEED DRIVING SLIDE BLOCK HINGE |                       | *     |      | 1   |
| 15  | B1606141H00  | FEED BAR                       |                       | *     |      | 1   |
| 16  | 31255300     | WASHER                         |                       | *     |      | 1   |
| 17  | B1604012000A | FEED BAR SHAFT                 |                       |       |      | 1   |
| 18  | B1611155000A | HINGE STUD FOR PITMAN          |                       |       |      | 1   |
| 19  | B1618226000  | HINGE PIN                      |                       |       |      | 1   |
| 20  | B1619141H00  | FEED REGULATOR CONNECTING LINK |                       |       |      | 1   |
| 21  | B1621141H00A | CONTROL LEVER SHAFT            | FOR DU-141H-4-1,-7-00 |       |      | 1   |
| 22  | B1622141H00  | HINGE PIN                      |                       |       |      | 1   |
| 23  | D1623141E0A  | SCALE PLATE                    |                       |       |      | 1   |
| 24  | B1624141H0A  | FEED LEVER                     | FOR DU-141H-4-1,-7-00 |       |      | 1   |
| 25  | B1627226000  | REVERSE FEED CONTROL LEVER CRA |                       |       |      | 1   |
| 26  | B16331220A0  | CRANK SLIDE BLOCK STUD ASM.    |                       |       |      | 1   |
| 27  | B1646201000  | TENSION SPRING                 |                       |       |      | 1   |
| 28  | B1647226000  | SUSPENSION BRACKET (A)         |                       |       |      | 1   |
| 29  | B1648122000  | SUSPENSION HOOK (B)            |                       |       |      | 1   |
| 30  | CQ202000000  | OIL WICK                       |                       |       |      | 0.2 |
| 31  | CS111101CSH  | THRUST COLLAR ASM.D=11.11 W=10 |                       |       |      | 1   |
| 32  | CS1111019SH  | THRUST COLLAR D=11.11 W=10     |                       | *     |      | 1   |
| 33  | SS8660810TP  | SCREW 1/4-40 L=6               |                       | *     |      | 2   |
| 34  | NS6680410SP  | NUT 9/32-28                    |                       |       |      | 1   |
| 35  | RE0500711KP  | SNAP RING 5                    |                       |       |      | 1   |
| 36  | SS4080820TP  | SCREW 1/8-44 L=6               |                       |       |      | 2   |
| 37  | SS6121050SP  | SCREW 3/16-28 L=9.5            |                       |       |      | 1   |
| 38  | SS6121210SP  | SCREW 3/16-28 L=12             |                       |       |      | 1   |
| 39  | SS6151220SP  | SCREW 15/64-28 L=11.5          |                       |       |      | 1   |
| 40  | SS6661110SP  | SCREW 1/4-40 L=11              |                       |       |      | 1   |
| 41  | SS7090710SP  | SCREW 9/64-40 L=6.8            |                       |       |      | 1   |
| 42  | SS7121410TP  | SCREW 3/16-28 L=14             |                       |       |      | 2   |
| 43  | SS7121410TP  | SCREW 3/16-28 L=14             |                       |       |      | 2   |
| 44  | SS7620750SP  | SCREW 3/16-32 L=6.5            |                       |       |      | 2   |
| 45  | SS7120910SP  | SCREW 3/16-28 L=9              |                       |       |      | 1   |
| 46  | SS8150710TP  | SCREW 15/64-28 L=7             |                       |       |      | 1   |
| 47  | SS8150710TP  | SCREW 15/64-28 L=7             |                       |       |      | 2   |

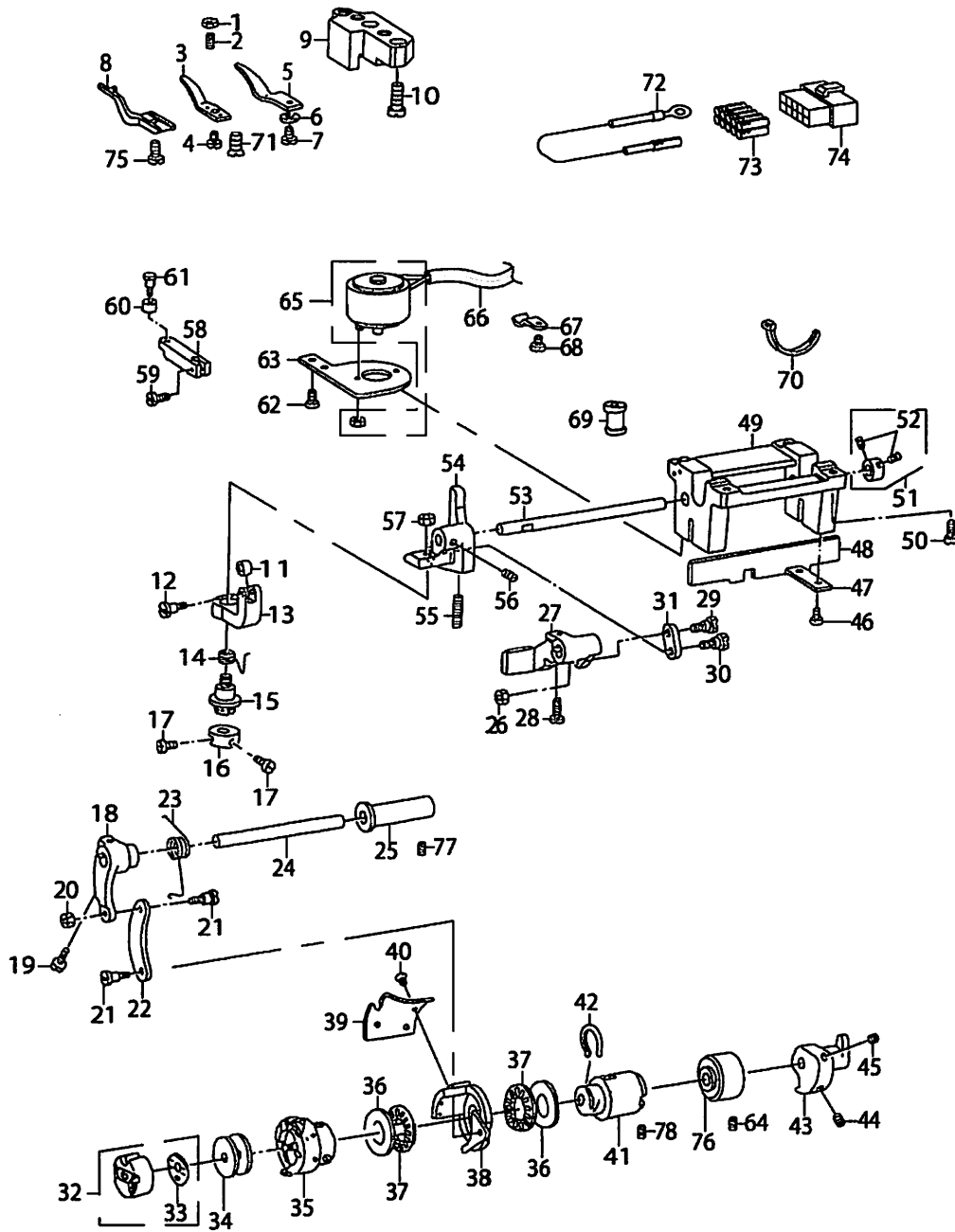
# FEED MECHANISM COMPONENTS



# FEED MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks               | Level | Cons | Qty |
|-----|-------------|-------------------------------|-----------------------|-------|------|-----|
| 48  | SS8620610TP | SCREW 3/16-32 L=6             |                       |       |      | 1   |
| 49  | SS9660910SP | SCREW 1/4-40 L=9.4            | FOR DU-141H-4-1,-7-00 |       |      | 1   |
| 50  | SS9660720SP | SCREW 1/4-40 L=7              | FOR DU-141H-4-1,-7-00 |       |      | 1   |
| 51  | B1638141H00 | SCREW                         |                       |       |      | 4   |
| 52  | SD0950802SH | HINGE SCREW D=9.53 H=8        |                       |       |      | 1   |
| 53  | RO074240100 | RUBBER RING                   |                       |       |      | 1   |
| 54  | WZ1052010KP | WAVED WASHER                  | FOR DU-141H-4-1,-7-00 |       |      | 1   |
| 55  | B1147141H00 | PIN                           |                       |       |      | 1   |
| 56  | B1148141H00 | SPRING                        |                       |       |      | 1   |
| 57  | B1701115000 | FEED DRIVING SHAFT CONNECTING |                       |       |      | 1   |
| 58  | 11002904    | ROLLER FELT                   |                       |       |      | 1   |
| 59  | B1705141H00 | FEED DRIVING SHAFT            |                       |       |      | 1   |
| 60  | B1208141H00 | FEED CAM ASM.                 |                       |       |      | 1   |
| 61  | B1704141H00 | FEED LIFTING FORK             |                       |       |      | 1   |
| 62  | CQ202000000 | OIL WICK                      |                       |       |      | 0.1 |
| 63  | CQ202000000 | OIL WICK                      |                       |       |      | 0.1 |
| 64  | NS6680410SP | NUT 9/32-28                   |                       |       |      | 1   |
| 65  | SS6110710TP | SCREW 11/64-40 L=6.5          |                       |       |      | 2   |
| 66  | SD1020961SP | HINGE SCREW D=10.2 H=9.6      |                       |       |      | 1   |
| 67  | SS7111120SP | SCREW 11/64-40 L=10.5         |                       |       |      | 1   |
| 68  | B1113012000 | CENTER SCREW                  |                       |       |      | 2   |
| 69  | NS6740510SP | NUT 3/8-28                    |                       |       |      | 2   |

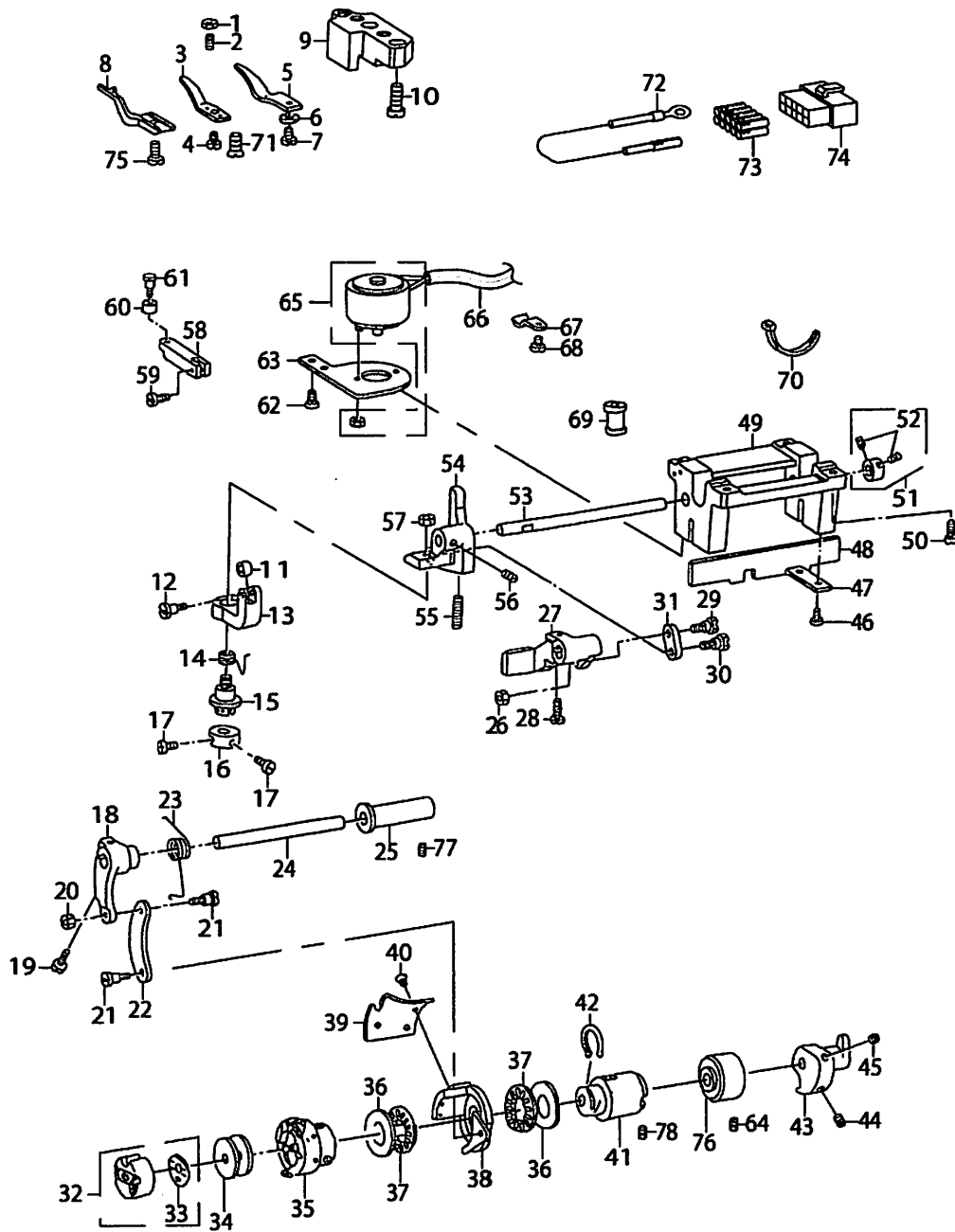
# HOOK & THREAD TRIMMER COMPONENTS



# HOOK & THREAD TRIMMER COMPONENTS

| No. | Parts No.    | Parts name                     | Remarks | Level | Cons | Qty |
|-----|--------------|--------------------------------|---------|-------|------|-----|
| 1   | NS6080210SP  | NUT 1/8-44                     |         |       |      | 1   |
| 2   | D2443141E00  | ADJUSTING SCREW                |         |       |      | 1   |
| 3   | D2424141E00  | COUNTER KNIFE                  |         |       |      | 1   |
| 4   | SS7080510TP  | SCREW 1/8-44 L=4.5             |         |       |      | 1   |
| 5   | D2429241E00  | UPPER THREAD CLAMP SPRING      |         |       |      | 1   |
| 6   | WP0450000SD  | WASHER 4.5X8X0.5               |         |       |      | 2   |
| 7   | SS7110410SP  | SCREW 11/64-40 L=4             |         |       |      | 1   |
| 8   | D1853141E00  | BOBBIN CASE POSITIONING FINGER |         |       |      | 1   |
| 9   | D1836141E00  | INNER HOOK PRESSER BASE        |         |       |      | 1   |
| 10  | SS7111120SP  | SCREW 11/64-40 L=10.5          |         |       |      | 2   |
| 11  | D2432141E00  | CAM ROLLER                     |         |       |      | 1   |
| 12  | D2444141E00  | HINGE SCREW                    |         |       |      | 1   |
| 13  | D2431141E00  | CAM FOLLOWER                   |         |       |      | 1   |
| 14  | D2435141E00A | SPRING                         |         |       |      | 1   |
| 15  | D2434141E00A | CAM FOLLOWER SHAFT             |         |       |      | 1   |
| 16  | D2439141E00  | THRUST COLLAR                  |         |       |      | 1   |
| 17  | SS6090670TP  | SCREW 9/64-40 L=6              |         |       |      | 2   |
| 18  | D2418141E00  | KNIFE DRIVING SHAFT ARM FRONT  |         |       |      | 1   |
| 19  | SS6121212TP  | SCREW 3/16-28 L=12.0           |         |       |      | 1   |
| 20  | NS6090310SP  | NUT 9/64-40                    |         |       |      | 1   |
| 21  | SD0500301SP  | HINGE SCREW D=5 H=3            |         |       |      | 2   |
| 22  | D2411141E00  | CONNECTING LINK                |         |       |      | 1   |
| 23  | D2420141E00  | SPRING                         |         |       |      | 1   |
| 24  | D2421141E00  | KNIFE DRIVING SHAFT            |         |       |      | 1   |
| 25  | D2422141E00  | KNIFE DRIVING SHAFT BUSHING    |         |       |      | 1   |
| 26  | NS6110310SP  | NUT 11/64-40                   |         |       |      | 1   |
| 27  | D2417241E00  | KNIFE DRIVING SHAFT ARM REAR   |         |       |      | 1   |
| 28  | SS6121212TP  | SCREW 3/16-28 L=12.0           |         |       |      | 1   |
| 29  | D2441141E00  | HINGE SCREW                    |         |       |      | 1   |
| 30  | D2442141E00  | HINGE SCREW B                  |         |       |      | 1   |
| 31  | D2436141E00  | CONNECTING LINK                |         |       |      | 1   |
| 32  | D1837141EA0  | BOBBIN CASE ASM.               |         |       |      | 1   |
| 33  | D1838141E00  | BOBBIN CASE SPRING             |         | *     |      | 1   |
| 34  | D9117141E00  | BOBBIN                         |         |       |      | 1   |
| 35  | D1830141EA0  | HOOK ASM. (KHS20-RMPN)         |         |       |      | 1   |
| 36  | D2455141E00  | RING                           |         |       |      | 2   |
| 37  | D2454141E00  | BEARING                        |         |       |      | 2   |
| 38  | D2415141E00A | ROTATING KNIFE BASE            |         |       |      | 1   |
| 39  | D2423141E00  | MOVING KNIFE                   |         |       |      | 1   |
| 40  | SS2090820SP  | SCREW 9/64-40 L=5.5            |         |       |      | 2   |
| 41  | D1802141E00A | BUSHING FRONT                  |         |       |      | 1   |
| 42  | RC1850001KP  | SNAP RING 18.5                 |         |       |      | 1   |
| 43  | D2430141E00  | THREAD TRIMMER CAM             |         |       |      | 1   |
| 44  | SM8060812TP  | SCREW M6 L=8                   |         |       |      | 1   |
| 45  | SM8060612TP  | SCREW M6 L=6                   |         |       |      | 1   |
| 46  | SS7110710SP  | SCREW 11/64-40 L=7             |         |       |      | 2   |
| 47  | D2440141E00  | PRESSER PLATE                  |         |       |      | 1   |

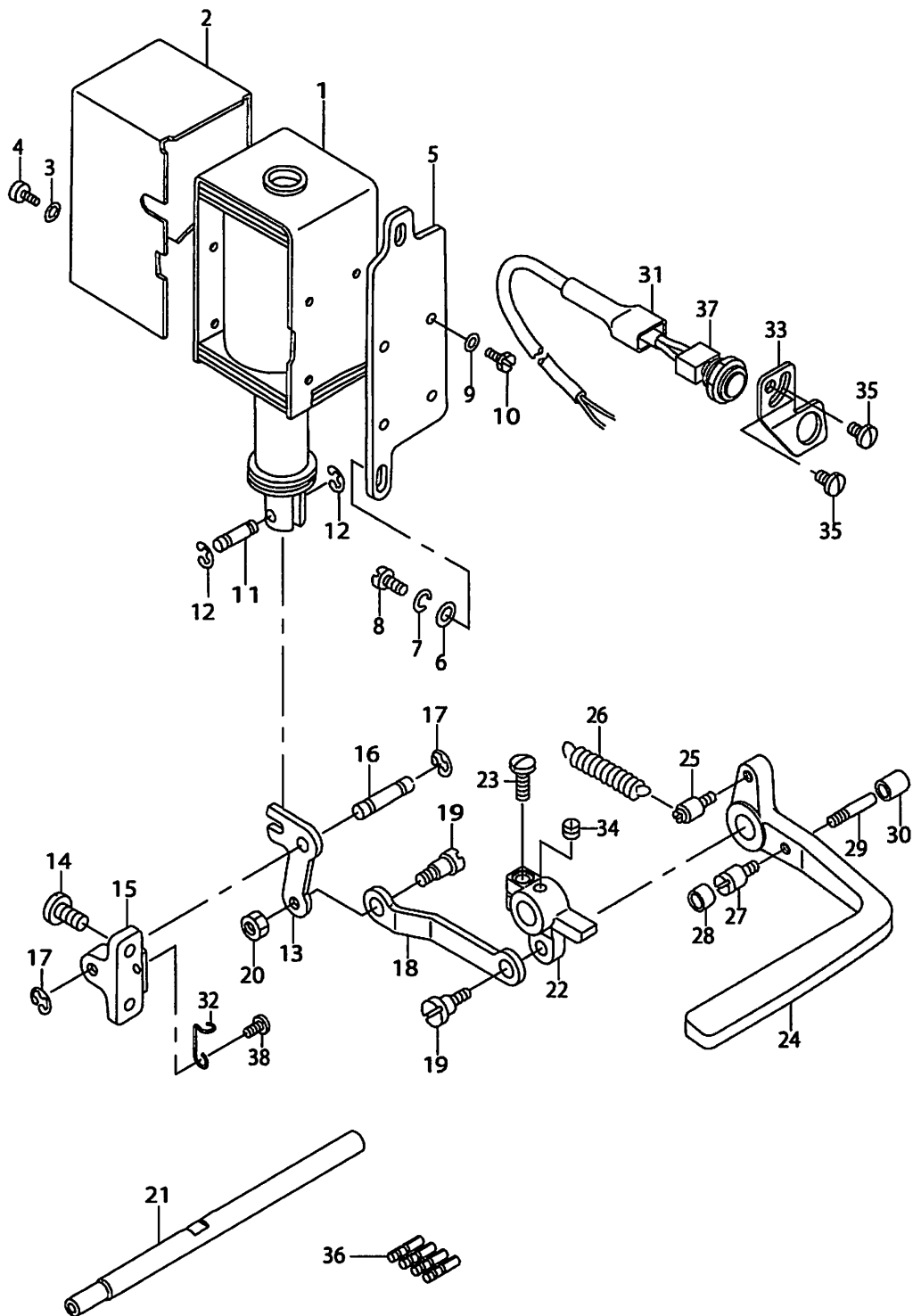
# HOOK & THREAD TRIMMER COMPONENTS



# HOOK & THREAD TRIMMER COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks             | Level | Cons | Qty |
|-----|-------------|------------------------------|---------------------|-------|------|-----|
| 48  | D2410141E00 | THREAD TRIMMER DRIVING PLATE |                     |       |      | 1   |
| 49  | D2416141E00 | THREAD TRIMMER BASE          |                     |       |      | 1   |
| 50  | SS6151440SP | SCREW 15/64-28 L=14          |                     |       |      | 4   |
| 51  | CS080081ASH | THRUST HOLDER ASM. D=8 W=8   |                     |       |      | 1   |
| 52  | SS8110320SP | SCREW 11/64-40 L=3.2         |                     | *     |      | 2   |
| 53  | D2419141E00 | CAM DRIVING SHAFT            |                     |       |      | 1   |
| 54  | D2433141E00 | CAM DRIVING BASE             |                     |       |      | 1   |
| 55  | D2445141E00 | SCREW A                      |                     |       |      | 1   |
| 56  | SS8110320SP | SCREW 11/64-40 L=3.2         |                     |       |      | 1   |
| 57  | NS6660430SP | NUT 1/4-40                   |                     |       |      | 1   |
| 58  | D2427141E00 | SOLENOID ARM                 |                     |       |      | 1   |
| 59  | SS7110910SP | SCREW 11/64-40 L=8.5         |                     |       |      | 1   |
| 60  | B3031141H00 | CONNECTING STUD              |                     |       |      | 1   |
| 61  | D2434245E00 | SCREW                        |                     |       |      | 1   |
| 62  | SS7110710SP | SCREW 11/64-40 L=7           |                     |       |      | 2   |
| 63  | D2426141E00 | SOLENOID INSTALLING PLATE    |                     |       |      | 1   |
| 64  | SS8110320SP | SCREW 11/64-40 L=3.2         |                     |       |      | 1   |
| 65  | D2425141E00 | SOLENOID                     |                     |       |      | 1   |
| 66  | D2428141E00 | CORD TUBE 5X0.4              |                     |       |      | 1.7 |
| 67  | B3538112000 | OIL RETURN TUBE HOLDER       |                     |       |      | 2   |
| 68  | SS7110710SP | SCREW 11/64-40 L=7           |                     |       |      | 2   |
| 69  | D2414141E00 | LORD BUSHING                 |                     |       |      | 1   |
| 70  | EA9500B0100 | CABLE BAND                   |                     |       |      | 3   |
| 71  | SS1080820SP | SCREW 1/8-44 L=6             |                     |       |      | 1   |
| 72  | 11044054    | GROUND WIRE ASM.             | FOR DU-141H-7(SC-1) |       |      | 1   |
| 73  | HK03464000B | PIN CONTACT                  | FOR DU-141H-7       |       |      | 2   |
| 74  | HK034610140 | HOUSING 14P                  | FOR DU-141H-7       |       |      | 1   |
| 75  | SS7111810TP | SCREW 11/64-40 L=18          |                     |       |      | 1   |
| 76  | D1803141E00 | BUSHING INTERMEDIATE         |                     |       |      | 1   |
| 77  | SS8150710TP | SCREW 15/64-28 L=7           |                     |       |      | 1   |
| 78  | SS8150710TP | SCREW 15/64-28 L=7           |                     |       |      | 1   |

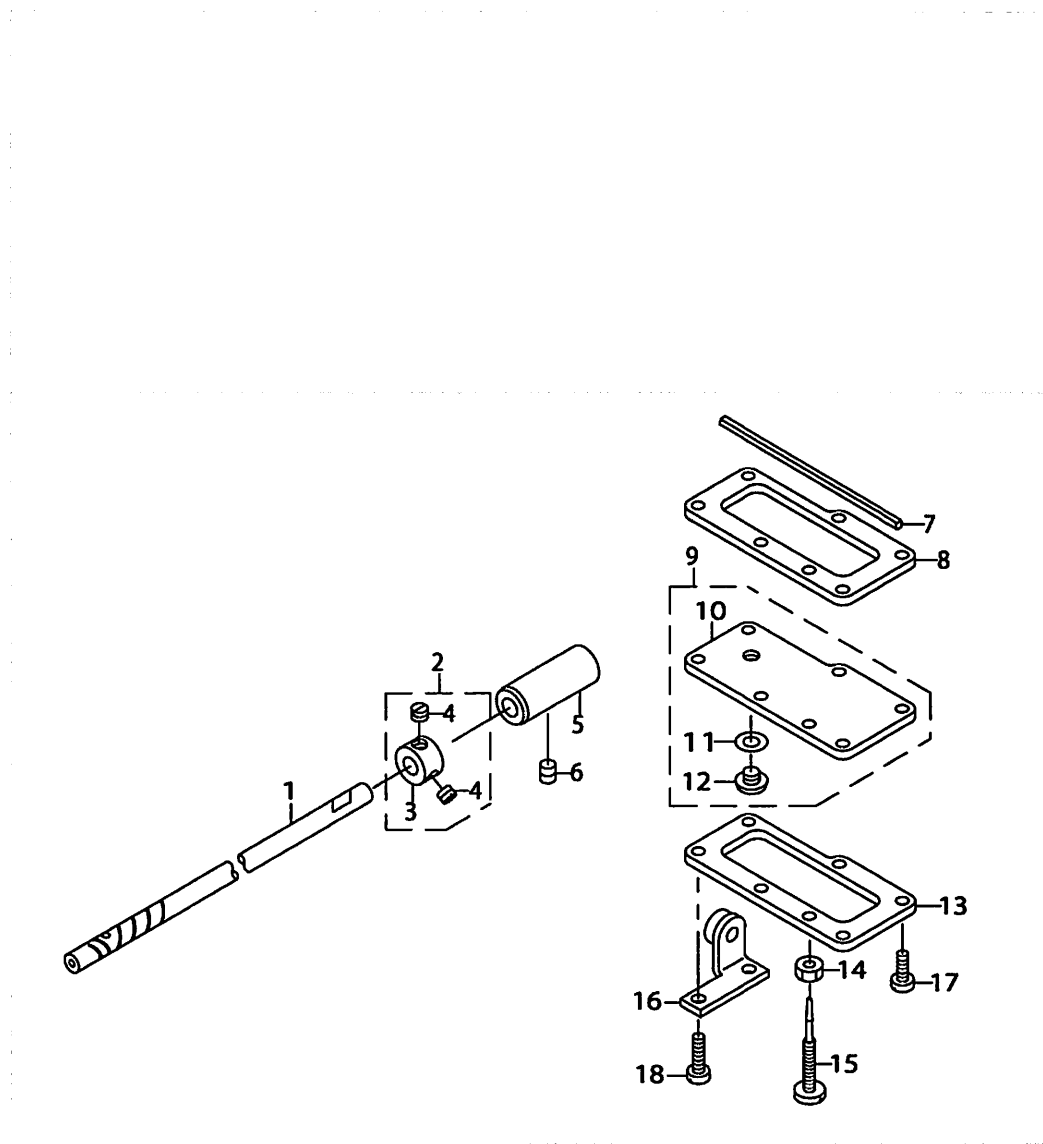
# REVERSE FEED MECHANISM COMPONENTS



# REVERSE FEED MECHANISM COMPONENTS

| No. | Parts No.    | Parts name                  | Remarks | Level | Cons | Qty  |
|-----|--------------|-----------------------------|---------|-------|------|------|
| 1   | 10119105     | REVERSE FEED SOLENOID AC24V |         |       |      | 1    |
| 2   | 10161305     | SOLENOID COVER              |         |       |      | 1    |
| 3   | WP0501016SD  | WASHER 5X10.5X1             |         |       |      | 4    |
| 4   | SS7110710SP  | SCREW 11/64-40 L=7          |         |       |      | 4    |
| 5   | 10119204     | SOLENOID INSTALLING PLATE   |         |       |      | 1    |
| 6   | WP0621016SD  | WASHER 6.2X13X1             |         |       |      | 2    |
| 7   | WS0631510KP  | SPRING WASHER               |         |       |      | 2    |
| 8   | SS7151210SP  | SCREW 15/64-28 L=12         |         |       |      | 2    |
| 9   | WP0501016SD  | WASHER 5X10.5X1             |         |       |      | 4    |
| 10  | SS9111010SP  | SCREW 11/64-40 L=9.5        |         |       |      | 4    |
| 11  | D2464555B00  | LINK DRIVING MAGNET PIN     |         |       |      | 1    |
| 12  | RE0400000K0  | E-RING 4                    |         |       |      | 2    |
| 13  | 10119402     | LINK                        |         |       |      | 1    |
| 14  | SS7151210SP  | SCREW 15/64-28 L=12         |         |       |      | 2    |
| 15  | D1684141E00A | LINK INSTALLING BASE        |         |       |      | 1    |
| 16  | D1687141E00  | PIN                         |         |       |      | 1    |
| 17  | RE0600000K0  | E-RING 6                    |         |       |      | 2    |
| 18  | D1686141E00  | REVERSE FEED ROD            |         |       |      | 1    |
| 19  | SD0720331SP  | HINGE SCREW D=7.24 H=3.3    |         |       |      | 2    |
| 20  | NS6150430SP  | NUT 15/64-28                |         |       |      | 1    |
| 21  | D1621141E00  | LEVER SHAFT                 |         |       |      | 1    |
| 22  | D1683141E00  | CONNECTING ARM              |         |       |      | 1    |
| 23  | SS7121410TP  | SCREW 3/16-28 L=14          |         |       |      | 1    |
| 24  | D1624141E0A  | REVERSE FEED CONTR0L LEVER  |         |       |      | 1    |
| 25  | 10120004     | SPRING SUSPENSION           |         |       |      | 2    |
| 26  | D1685141E00  | LEVER SPRING                |         |       |      | 1    |
| 27  | B1114280000  | PIN                         |         |       |      | 1    |
| 28  | 10119907     | CUSHION                     |         |       |      | 1    |
| 29  | B2733761000  | PIN                         |         |       |      | 1    |
| 30  | BP300000000  | VINYL PIPE                  |         |       |      | 0.01 |
| 31  | MAT81126T00  | 2-POLE PLUG COVER           |         |       |      | 1    |
| 32  | D1682141E00  | SUSPENSION HOOK B           |         |       |      | 1    |
| 33  | D1681141E0A  | PLATE                       |         |       |      | 1    |
| 34  | SS8150510TP  | SCREW 15/64-28 L=4.7        |         |       |      | 1    |
| 35  | SS7110710SP  | SCREW 11/64-40 L=7          |         |       |      | 2    |
| 36  | HK03464000B  | PIN CONTACT                 |         |       |      | 4    |
| 37  | D1680141EA0  | TOUCH BUCK SWITCH ASM       |         |       |      | 1    |
| 38  | SS7090710SP  | SCREW 9/64-40 L=6.8         |         |       |      | 1    |

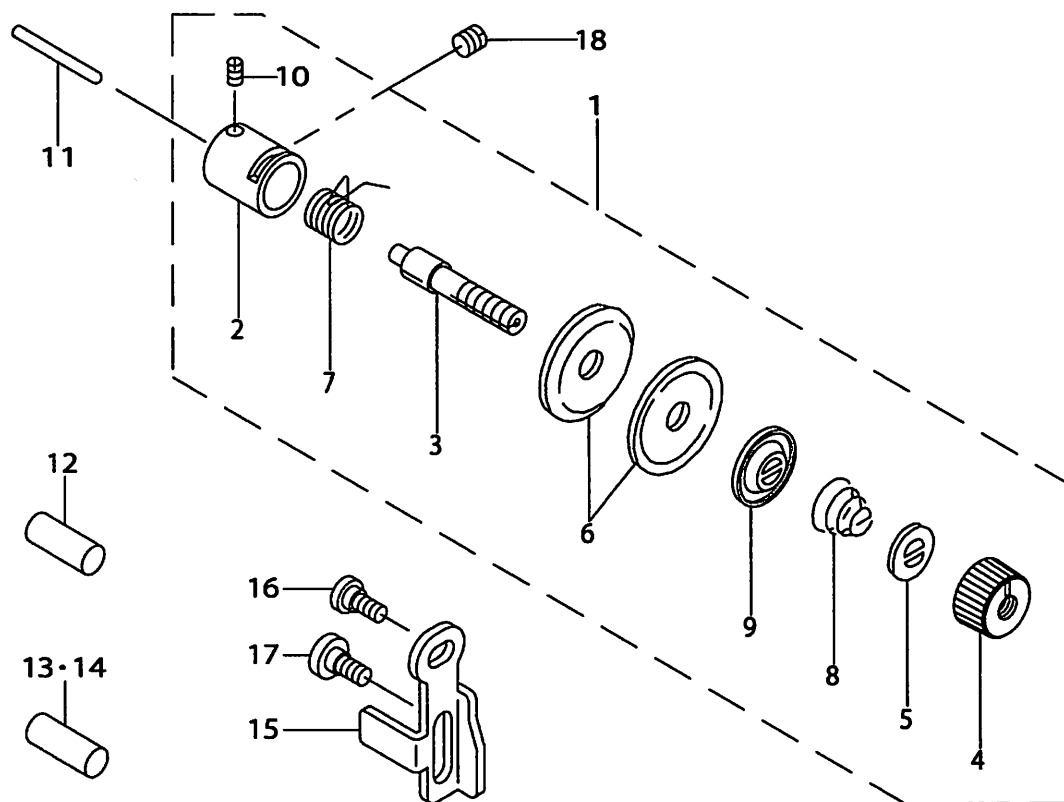
## HOOK DRIVING SHAFT & OIL BASIN COMPONENTS



# HOOK DRIVING SHAFT & OIL BASIN COMPONENTS

| No. | Parts No.   | Parts name                | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------------|---------|-------|------|-----|
| 1   | B1801141H00 | HOOK DRIVING SHAFT        |         |       |      | 1   |
| 2   | D1841141EA0 | THRUST COLLAR ASM.        |         |       |      | 1   |
| 3   | D1841141E00 | THRUST COLLAR             |         | *     |      | 1   |
| 4   | SS8660410SP | SCREW 1/4-40 L=4.2        |         | *     |      | 2   |
| 5   | B1806271000 | LOWER SHAFT BUSHING REAR  |         |       |      | 1   |
| 6   | SS8150710TP | SCREW 15/64-28 L=7        |         |       |      | 1   |
| 7   | B1155141H00 | OIL PIEP                  |         |       |      | 1   |
| 8   | D1152141E00 | GASKET                    |         |       |      | 1   |
| 9   | D1151141EA0 | OIL RESERVOIR COVER ASM.  |         |       |      | 1   |
| 10  | D1151141E00 | OIL RESERVOIR COVER       |         | *     |      | 1   |
| 11  | B3508019000 | WASHER                    |         | *     |      | 1   |
| 12  | SS5660440SP | SCREW 1/4-40 L=4.0        |         | *     |      | 1   |
| 13  | D1154141E00 | OIL RESERVOIR COVER PLATE |         |       |      | 1   |
| 14  | NS6110530SP | NUT 11/64-40              |         |       |      | 1   |
| 15  | D1153141E00 | OIL ADJUSTING SCREW       |         |       |      | 1   |
| 16  | D2438241EA0 | STOPPER PLATE ASM.        |         |       |      | 1   |
| 17  | SS6111210SP | SCREW 11/64-40 L=12       |         |       |      | 4   |
| 18  | SS6111620SP | SCREW 11/64-40 L=16.0     |         |       |      | 2   |

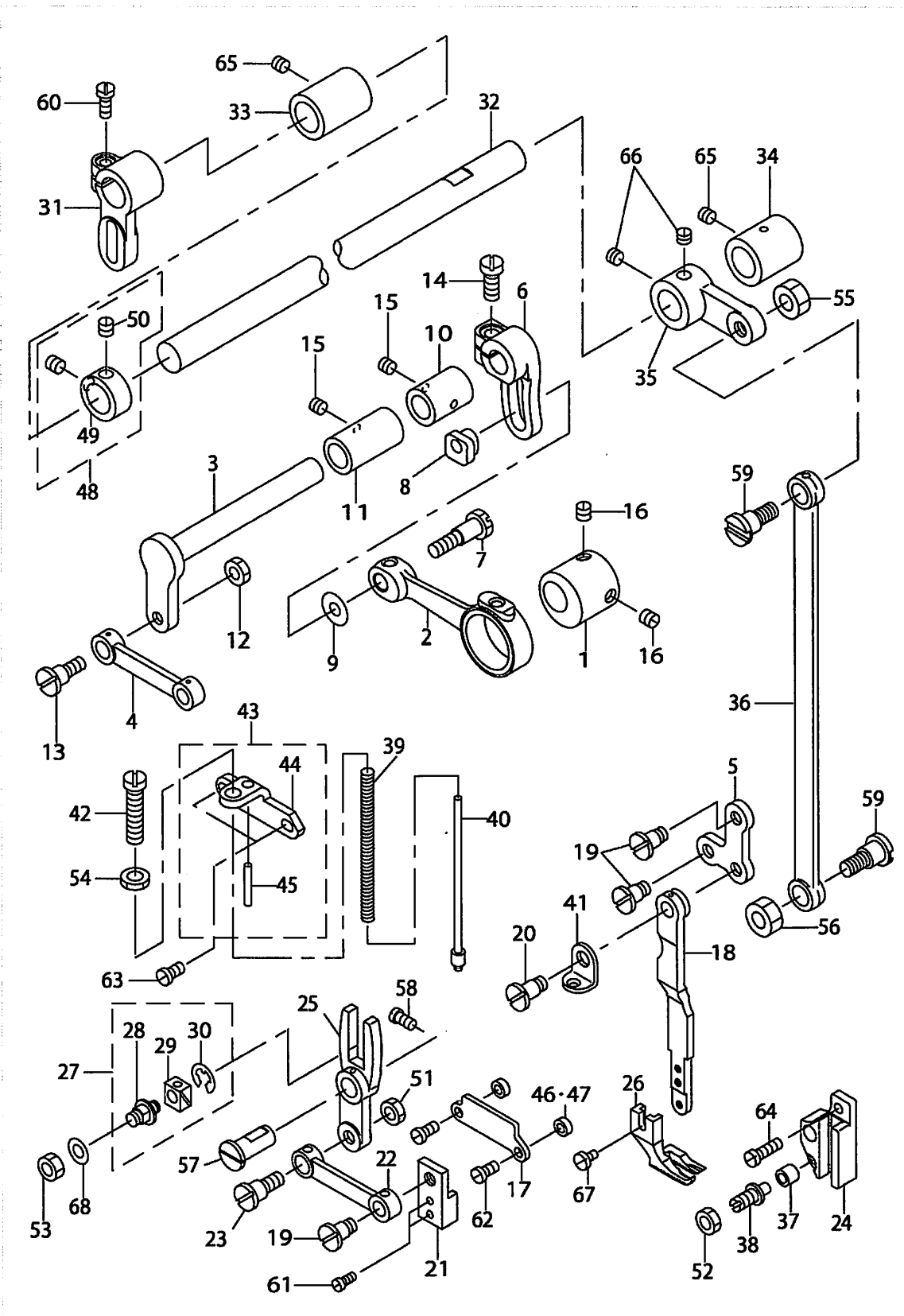
## THREAD TENSION COMPONENTS



# THREAD TENSION COMPONENTS

| No. | Parts No.   | Parts name                  | Remarks         | Level | Cons | Qty |
|-----|-------------|-----------------------------|-----------------|-------|------|-----|
| 1   | D3111141EAA | THREAD TENSION ASM.         |                 |       |      | 1   |
| 2   | B3111126000 | TENSION POST SOCKET         |                 | *     |      | 1   |
| 3   | B3115552000 | TENSION POST                |                 | *     |      | 1   |
| 4   | 11072204    | TENSION NUT                 |                 | *     |      | 1   |
| 5   | B3120125000 | ROTATING STOPPER            |                 | *     |      | 1   |
| 6   | B3126012000 | THREAD TENSION DISK         |                 | *     |      | 2   |
| 7   | B3128012000 | TAKE-UP SPRING              |                 | *     |      | 1   |
| 8   | B3128053000 | TENSION SPRING              |                 | *     |      | 1   |
| 9   | B3132552000 | THREAD TENSION DISK PRESSER |                 | *     |      | 1   |
| 10  | SS8090670SP | SCREW 9/64-40 L=5.5         |                 | *     |      | 1   |
| 11  | B3118552F00 | TENSION RELEASING PIN       |                 |       |      | 1   |
| 12  | B2607372000 | RUBBER WASHER               |                 |       |      | 2   |
| 13  | D3142141E0A | PIN B                       |                 |       |      | 1   |
| 14  | D3142141E00 | PIN B                       | SELECTIVE PARTS |       |      | 1   |
| 15  | B3134141H00 | TENSION RELEASE PLATE       |                 |       |      | 1   |
| 16  | SD0600271SP | HINGE SCREW D=6 H=2.7       |                 |       |      | 1   |
| 17  | SD0600321SP | HINGE SCREW D=6 H=3.2       |                 |       |      | 1   |
| 18  | SS8150710SP | SCREW 15/64-28 L=7          |                 |       |      | 1   |

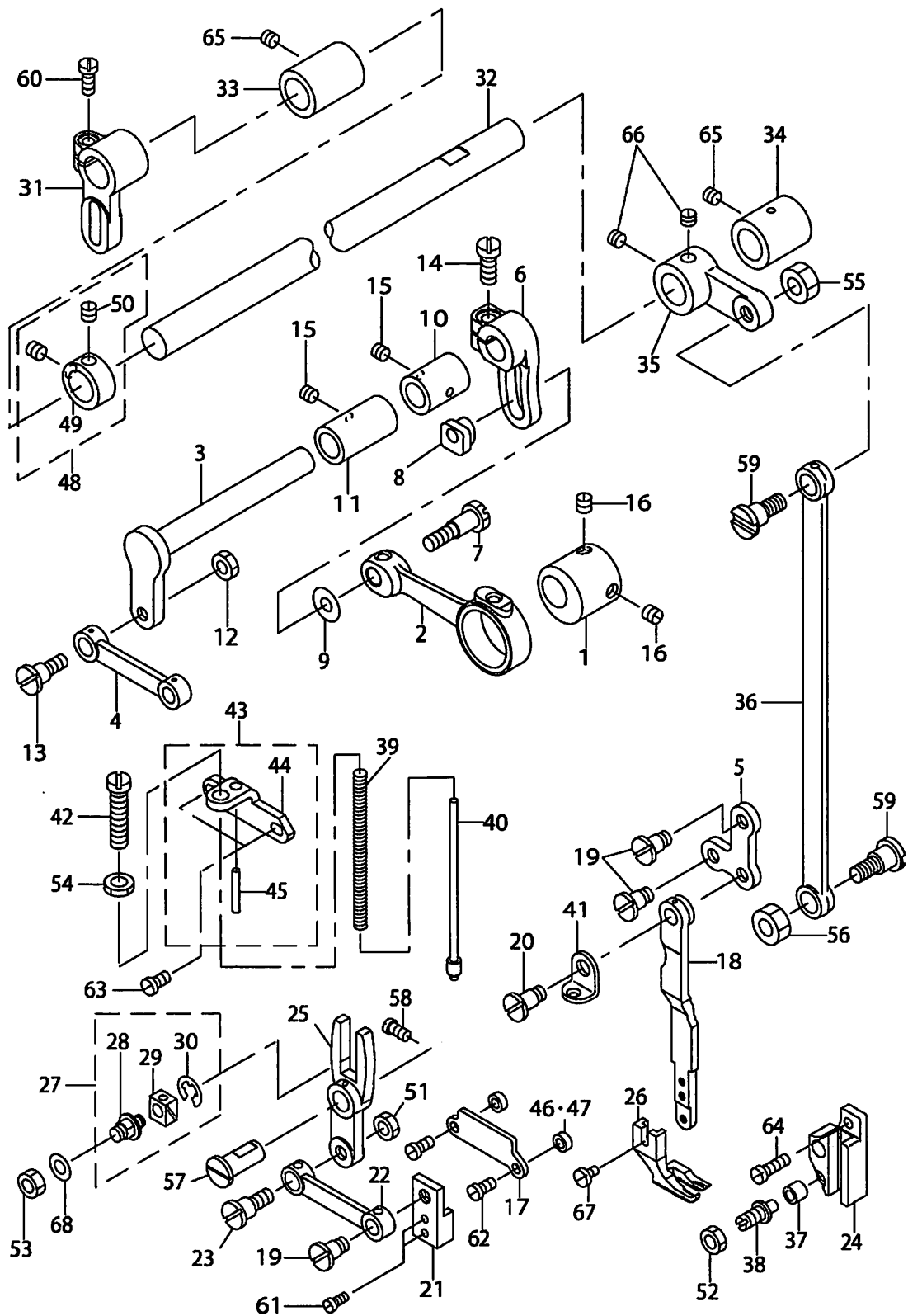
# UPPER FEED MECHANISM COMPONENTS



# UPPER FEED MECHANISM COMPONENTS

| No. | Parts No.    | Parts name                | Remarks         | Level | Cons | Qty |
|-----|--------------|---------------------------|-----------------|-------|------|-----|
| 1   | B3001141H00  | FEED DRIVE ECCENTRIC CAM  |                 |       |      | 1   |
| 2   | B3002141H00  | CRANK CONNECTING ROD      |                 |       |      | 1   |
| 3   | B3003141H00A | UPPER FEED DRIVING SHAFT  |                 |       |      | 1   |
| 4   | B3005141H00  | CONNECTING LINK           |                 |       |      | 1   |
| 5   | B3006141H00  | L-SHAPED LINK             |                 |       |      | 1   |
| 6   | B3007141H00  | UPPER FEED SPRING ROD     |                 |       |      | 1   |
| 7   | B3008141H00  | HINGE SCREW               |                 |       |      | 1   |
| 8   | B3009141H0A  | NUT                       |                 |       |      | 1   |
| 9   | B3010141H00  | WASHER                    |                 |       |      | 1   |
| 10  | B3011141H00  | BUSHING                   |                 |       |      | 1   |
| 11  | B3011141H0A  | BUSHING FRONT             |                 |       |      | 1   |
| 12  | NS8150310SP  | NUT 15/64-28              |                 |       |      | 1   |
| 13  | SD0850751SP  | HINGE SCREW D=8.50 H=7.5  |                 |       |      | 1   |
| 14  | SS8151440SP  | SCREW 15/64-28 L=14       |                 |       |      | 1   |
| 15  | SS8150510TP  | SCREW 15/64-28 L=4.7      |                 |       |      | 2   |
| 16  | SS8680810TP  | SCREW 1/4-40 L=6          |                 |       |      | 2   |
| 17  | B3012141H00A | WALKING BAR DRIVING LINK  |                 |       |      | 1   |
| 18  | B3014141H00B | L-SHAPED ROD              |                 |       |      | 1   |
| 19  | B3015141H00  | HINGE SCREW               |                 |       |      | 3   |
| 20  | B3016141H00  | HINGE SCREW B             |                 |       |      | 1   |
| 21  | B3017141H00B | CONNECTING LINK HOLDER    |                 |       |      | 1   |
| 22  | B3005141H00  | CONNECTING LINK           |                 |       |      | 1   |
| 23  | SD0850751SP  | HINGE SCREW D= 8.50 H=7.5 |                 |       |      | 1   |
| 24  | B3020141H00  | SLIDE BLOCK GUIDE         |                 |       |      | 1   |
| 25  | B3038141H00  | SLIDE FORK                |                 |       |      | 1   |
| 26  | B1526141H0A  | PRESSER FOOT              |                 |       |      | 1   |
| 27  | B3023141HA0A | SLIDE BLOCK ASM.          |                 |       |      | 1   |
| 28  | B3023141H00A | SLIDE BLOCK PIN           |                 | *     |      | 1   |
| 29  | B3024141H00  | SLIDE BLOCK               |                 | *     |      | 1   |
| 30  | RE0400000K0  | E-RING 4                  |                 | *     |      | 1   |
| 31  | B3025141H00A | CONNECTING ARM            |                 |       |      | 1   |
| 32  | B3026141H00  | UPPER FEED DRIVING SHAFT  |                 |       |      | 1   |
| 33  | 10106102     | BUSHING                   |                 |       |      | 1   |
| 34  | B3028141H00  | BUSHING REAR              |                 |       |      | 1   |
| 35  | 40031287     | DRIVING SHAFT ROD         |                 |       |      | 1   |
| 36  | B3030141H00  | DRIVING ROD               |                 |       |      | 1   |
| 37  | B3031141H00  | CONNECTING STUD           |                 |       |      | 1   |
| 38  | B3032141H00  | CONNECTING STUD SHAFT     |                 |       |      | 1   |
| 39  | B3033141H00  | SPRING                    |                 |       |      | 1   |
| 40  | B3034141H00  | SPRING POLE               |                 |       |      | 1   |
| 41  | B3035141H00  | RETAINING PLATE           |                 |       |      | 1   |
| 42  | B3036141H00  | ADJUSTING THUMB SCREW     |                 |       |      | 1   |
| 43  | B3037141HA0  | SPRING BASE ASM.          |                 |       |      | 1   |
| 44  | B3037141H00  | SPRING BAR                |                 | *     |      | 1   |
| 45  | PS0300201KP  | SPRING PIN 3.0X20         |                 | *     |      | 1   |
| 46  | B3013141H0A  | WASHER                    |                 |       |      | 2   |
| 47  | B3013141H0B  | WASHER                    | SELECTIVE PARTS |       |      | 2   |

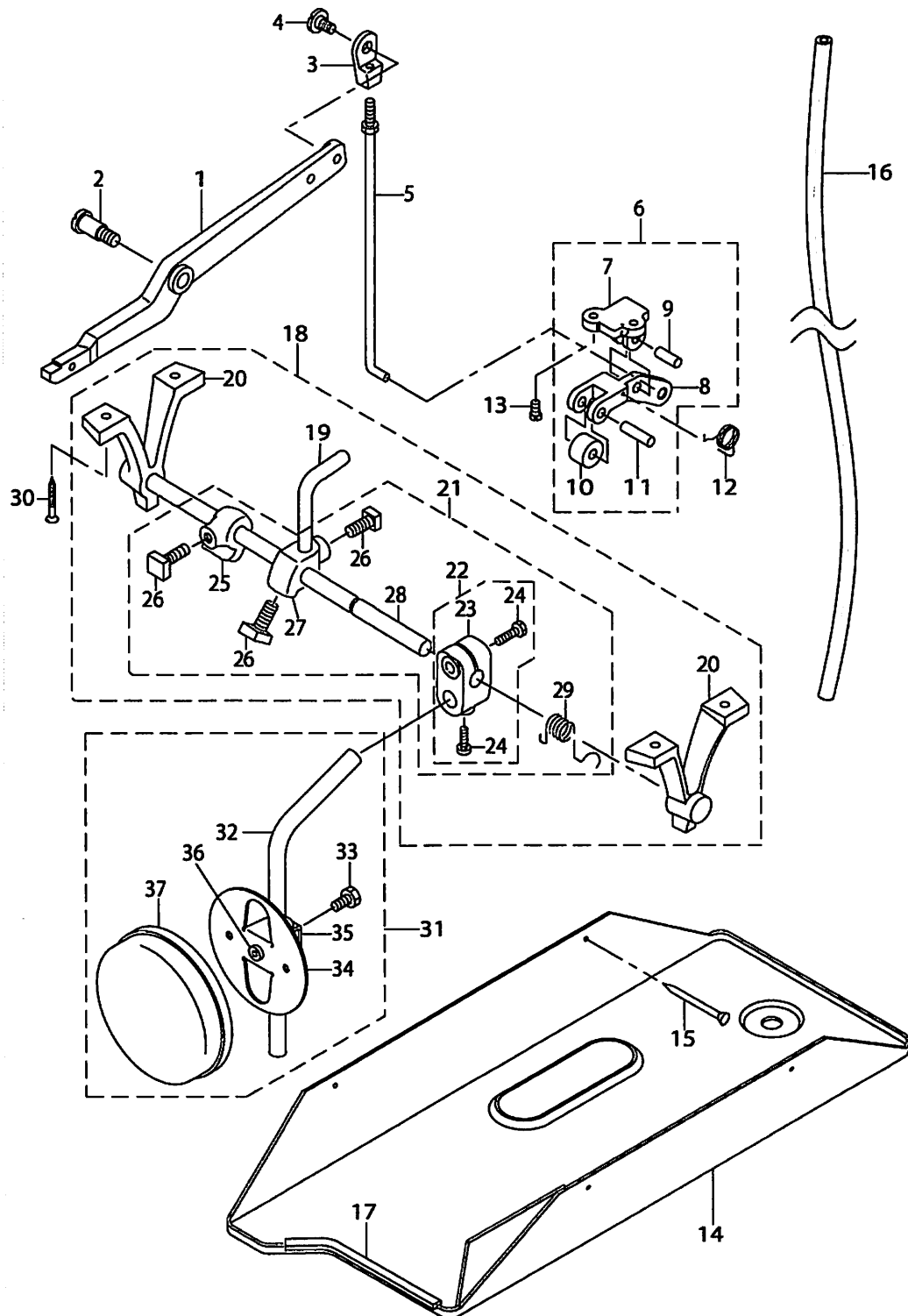
# UPPER FEED MECHANISM COMPONENTS



# UPPER FEED MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 48  | 22904155    | MAIN SHAFT THRUST COLLAR ASM. |         |       |      | 1   |
| 49  | 22904106    | MAIN SHAFT THRUST COLLAR      |         | *     |      | 1   |
| 50  | SS8660610TP | SCREW 1/4-40 L=6              |         | *     |      | 2   |
| 51  | NS6150310SP | NUT 15/64-28                  |         |       |      | 1   |
| 52  | NS6660430SP | NUT 1/4-40                    |         |       |      | 1   |
| 53  | NS6160520SP | NUT 1/4-24                    |         |       |      | 1   |
| 54  | NS6680320SP | NUT 9/32-28                   |         |       |      | 1   |
| 55  | NS6680410SP | NUT 9/32-28                   |         |       |      | 1   |
| 56  | NS6680320SP | NUT 9/32-28                   |         |       |      | 1   |
| 57  | 21272802    | BRANCH LINK SHAFT             |         |       |      | 1   |
| 58  | SS7120910TP | SCREW 3/16-28 L=9             |         |       |      | 1   |
| 59  | SD1020961SP | HINGE SCREW D=10.2 H=9.6      |         |       |      | 2   |
| 60  | SS6121210SP | SCREW 3/16-28 L=12            |         |       |      | 1   |
| 61  | SS7091110SP | SCREW 9/64-40 L=10.5          |         |       |      | 2   |
| 62  | SS7110910SP | SCREW 11/64-40 L=8.5          |         |       |      | 2   |
| 63  | SS7111120SP | SCREW 11/64-40 L=10.5         |         |       |      | 2   |
| 64  | SS7111410TP | SCREW 11/64-40 L=14           |         |       |      | 3   |
| 65  | SS8150510TP | SCREW 15/64-28 L=4.7          |         |       |      | 2   |
| 66  | SS8660530TP | SCREW 1/4-40 L=4.5            |         |       |      | 2   |
| 67  | SS7090610SP | SCREW 9/64-40 L=6             |         |       |      | 1   |
| 68  | WP0650876SD | WASHER 6.5X13X0.8             |         |       |      | 1   |

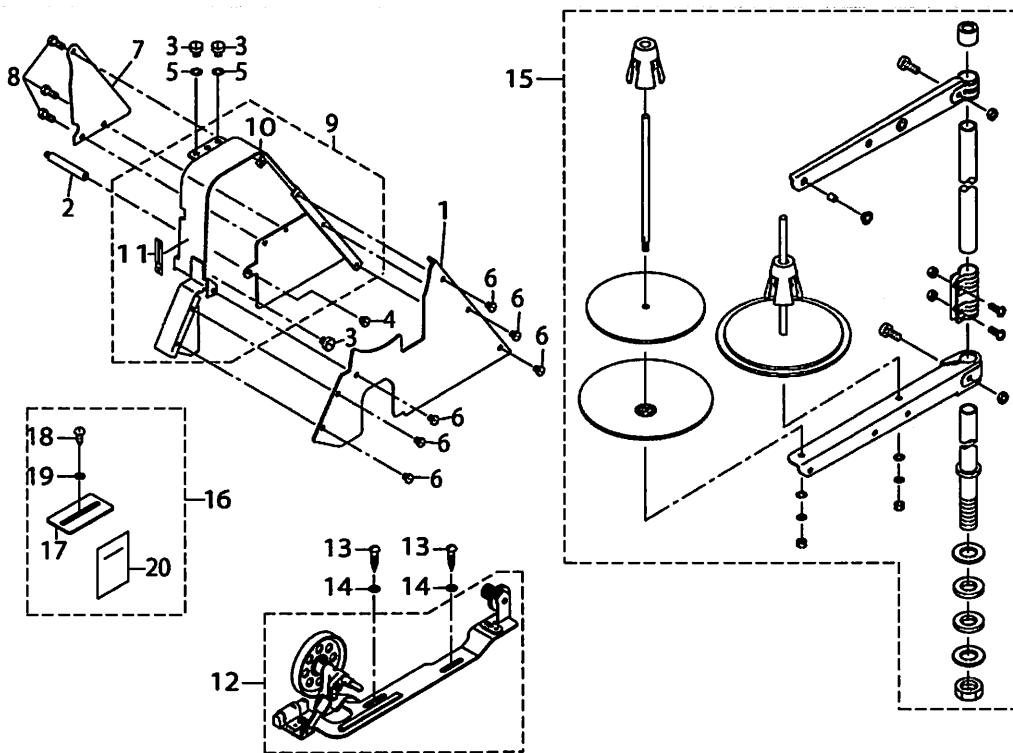
# KNEE LIFTER & OIL PAN COMPONENTS



**KNEE LIFTER & OIL PAN COMPONENTS**

| No. | Parts No.    | Parts name                 | Remarks | Level | Cons | Qty |
|-----|--------------|----------------------------|---------|-------|------|-----|
| 1   | D3410141E0AA | KNEE LIFTER                |         |       |      | 1   |
| 2   | SD0991551SP  | HINGE SCREW D=9.9 H=15.5   |         |       |      | 1   |
| 3   | B3416141H00A | SWIVEL                     |         |       |      | 1   |
| 4   | SD0790351SP  | HINGE SCREW D=7.9 H=3.5    |         |       |      | 1   |
| 5   | B3415141HA0  | CONNECTING ROD VERTICAL    |         |       |      | 1   |
| 6   | B3402141HA0A | BELL CRANK BRACKET ASM.    |         |       |      | 1   |
| 7   | B3401141H00  | BELL CRANK BRACKET         |         | *     |      | 1   |
| 8   | B3402141H00A | BELL CRANK BRACKET         |         | *     |      | 1   |
| 9   | B3403141H00  | PIN                        |         | *     |      | 1   |
| 10  | B3404141H00  | ROLLER                     |         | *     |      | 1   |
| 11  | B3405141H00  | PIN                        |         | *     |      | 1   |
| 12  | B3406141H00  | SPRING                     |         |       |      | 1   |
| 13  | SS7120910SP  | SCREW 3/16-28 L=9          |         |       |      | 2   |
| 14  | B8217141HA0  | OIL RESERVOIR ASM.         |         |       |      | 1   |
| 15  | B8210012000  | CUSHION SET NAIL           |         |       |      | 4   |
| 16  | BP800000000  | VINYL TUBE WHITE D=8       |         |       |      | 0.8 |
| 17  | MAV02130000  | EDGING                     |         |       |      | 0.2 |
| 18  | B3420141HAA  | KNEE LIFTER ASM.           |         |       |      | 1   |
| 19  | B3426141H00A | KNEE LIFTING BENT ARM      |         | *     |      | 1   |
| 20  | 40032132     | SUPPORT                    |         | *     |      | 2   |
| 21  | 40033892     | KNEE LIFTER ASM.           |         | *     |      | 1   |
| 22  | 22932453     | BRACKET ASM.               |         | *     |      | 1   |
| 23  | 22932404     | BRACKET                    |         | *     |      | 1   |
| 24  | 22934707     | SCREW                      |         | *     |      | 2   |
| 25  | B3434141H00  | BRACKET                    |         | *     |      | 1   |
| 26  | B3425141H00  | MOUNTING BRACKET SET SCREW |         | *     |      | 3   |
| 27  | B3424141H00  | MOUNTING BRACKET           |         | *     |      | 1   |
| 28  | B3420141H0A  | MAIN SHAFT                 |         | *     |      | 1   |
| 29  | 40130335     | KNEE TOP ROTARY SPRING     |         | *     |      | 1   |
| 30  | SK3483201SE  | WOOD SCREW D=4.8 L=32      |         |       |      | 4   |
| 31  | 22934251     | KNEE PAD PLATE ASM.        |         |       |      | 1   |
| 32  | 22934608     | KNEE PAD UPRIGHT SHAFT     |         | *     |      | 1   |
| 33  | SM9061203SE  | SCREW M6 L=12              |         | *     |      | 1   |
| 34  | 22934202     | KNEE PAD PLATE             |         | *     |      | 1   |
| 35  | 22934301     | KNEE PAD PLATE SUPPORT     |         | *     |      | 1   |
| 36  | 22934400     | KNEE PAD PLATE RUBBER      |         | *     |      | 1   |
| 37  | 22934509     | KNEE PAD PLATE COVER       |         | *     |      | 1   |

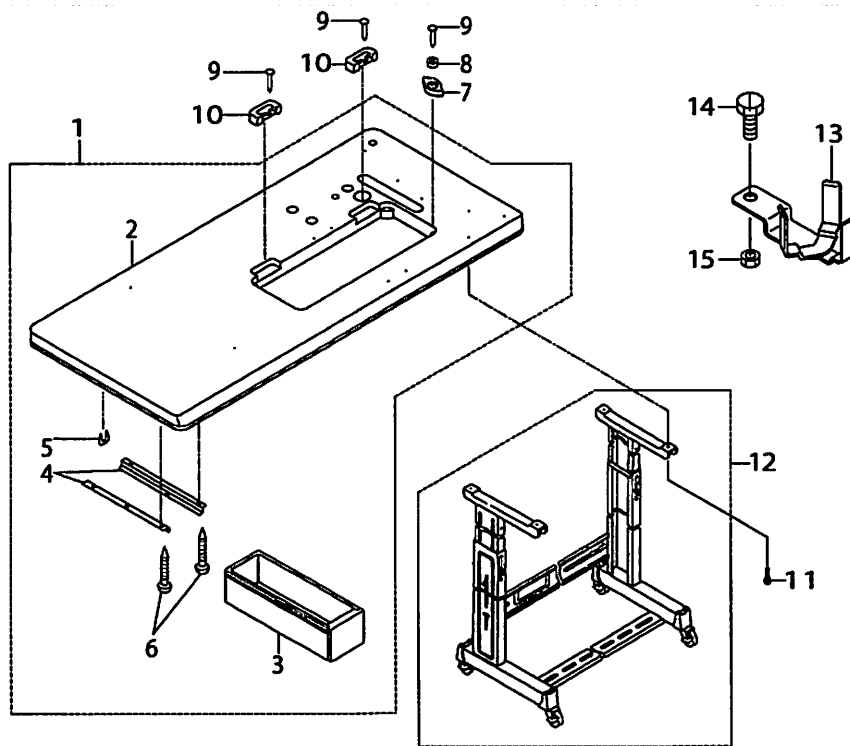
# THREAD STAND, BELT COVER & BOBBIN WINDER COMPONENTS



**THREAD STAND, BELT COVER & BOBBIN WINDER COMPONENTS**

| No. | Parts No.   | Parts name                    | Remarks               | Level | Cons | Qty |
|-----|-------------|-------------------------------|-----------------------|-------|------|-----|
| 1   | D8231141E0C | BELT COVER A                  |                       |       |      | 1   |
| 2   | D8232141E00 | BELT COVER SUPPORT            |                       |       |      | 1   |
| 3   | SS7150740SP | SCREW 15/64-28 L=7            |                       |       |      | 3   |
| 4   | SS6110480SP | SCREW 11/64-40 L=4.3          |                       |       |      | 1   |
| 5   | WP0621016SD | WASHER 6.2X13X1               |                       |       |      | 2   |
| 6   | SS7110340SP | SCREW 11/64-40 L=3.2          |                       |       |      | 6   |
| 7   | D8233141E0A | BELT COVER B                  | FOR DU-141H-4-1,-7-00 |       |      | 1   |
| 8   | SS6110480SP | SCREW 11/64-40 L=4.3          | FOR DU-141H-4-1,-7-00 |       |      | 3   |
| 9   | D8230141EAA | BELT COVER (WITH LABEL)       |                       |       |      | 1   |
| 10  | D8230141E0A | BELT COVER                    |                       | *     |      | 1   |
| 11  | CM500300001 | DIRECTION LABEL               |                       | *     |      | 1   |
| 12  | 11415866    | BOBBIN WINDER COMPL           |                       |       |      | 1   |
| 13  | SK3482500SC | WOOD SCREW D=4.8 L=25         |                       |       |      | 2   |
| 14  | WP0501016SC | WASHER 5X10.5X1               |                       |       |      | 2   |
| 15  | 40096354    | THREAD STAND ASM.             |                       |       |      | 1   |
| 16  | 10163152    | BELT COVER SUPPORT PLATE ASM. | FOR JE                |       |      | 1   |
| 17  | 10163103    | BELT COVER SUPPORT PLATE      | FOR JE                | *     |      | 1   |
| 18  | SK3482500SC | WOOD SCREW D=4.8 L=25         | FOR JE                | *     |      | 1   |
| 19  | WP0501016SC | WASHER 5X10.5X1               | FOR JE                | *     |      | 1   |
| 20  | 29182508    | BELT COVER ENGLISH MANUAL     | FOR JE                | *     |      | 1   |

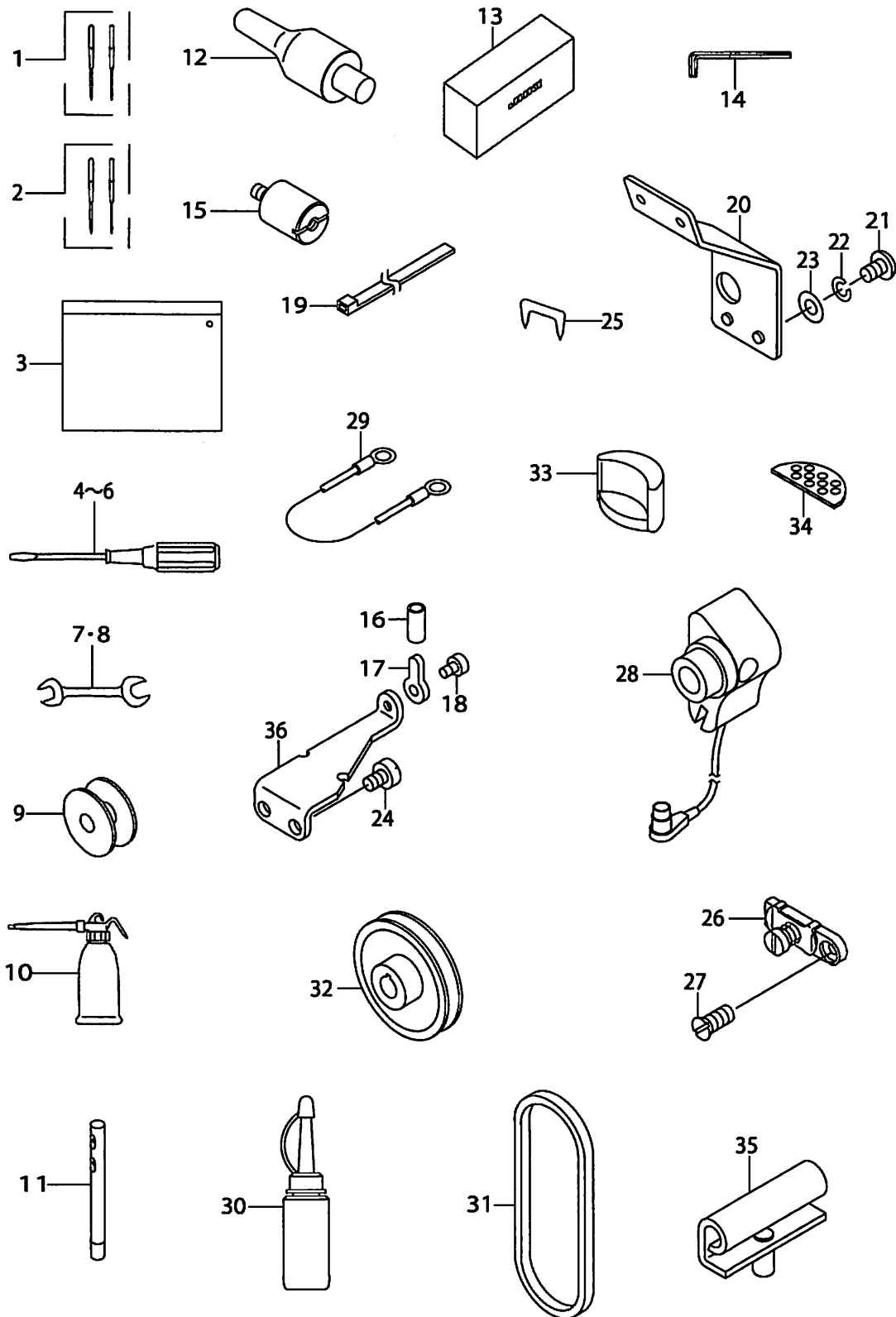
## TABLE COMPONENTS



**TABLE COMPONENTS**

| No. | Parts No.   | Parts name            | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------|---------|-------|------|-----|
| 1   | D8201141HA0 | TABLE ASM.            |         |       |      | 1   |
| 2   | D8201141H00 | TABLE                 |         | *     |      | 1   |
| 3   | 11155108    | DRAWER                |         | *     |      | 1   |
| 4   | 11155207    | DRAWER SUPPORT        |         | *     |      | 2   |
| 5   | D8204555D00 | DRAWER STOPPER        |         | *     |      | 1   |
| 6   | SK3311600SE | WOOD SCREW D=3.1 L=16 |         | *     |      | 6   |
| 7   | B8209012000 | RUBBER CUSHION        |         |       |      | 4   |
| 8   | B8206012000 | FELT CUSHION          |         |       |      | 4   |
| 9   | 10539906    | SET NAIL              |         |       |      | 8   |
| 10  | 11075801    | RUBBER SPACER         |         |       |      | 2   |
| 11  | ST9053511SR | TAPPING SCREW M5X35   |         |       |      | 4   |
| 12  | 11157567    | T LEG JUNCTION        |         |       |      | 1   |
| 13  | 11074408    | SUPPORT BASE          |         |       |      | 1   |
| 14  | SL9082091SE | WASHER HEXAGONAL BOLT |         |       |      | 1   |
| 15  | NM6080001SE | NUT M8                |         |       |      | 1   |

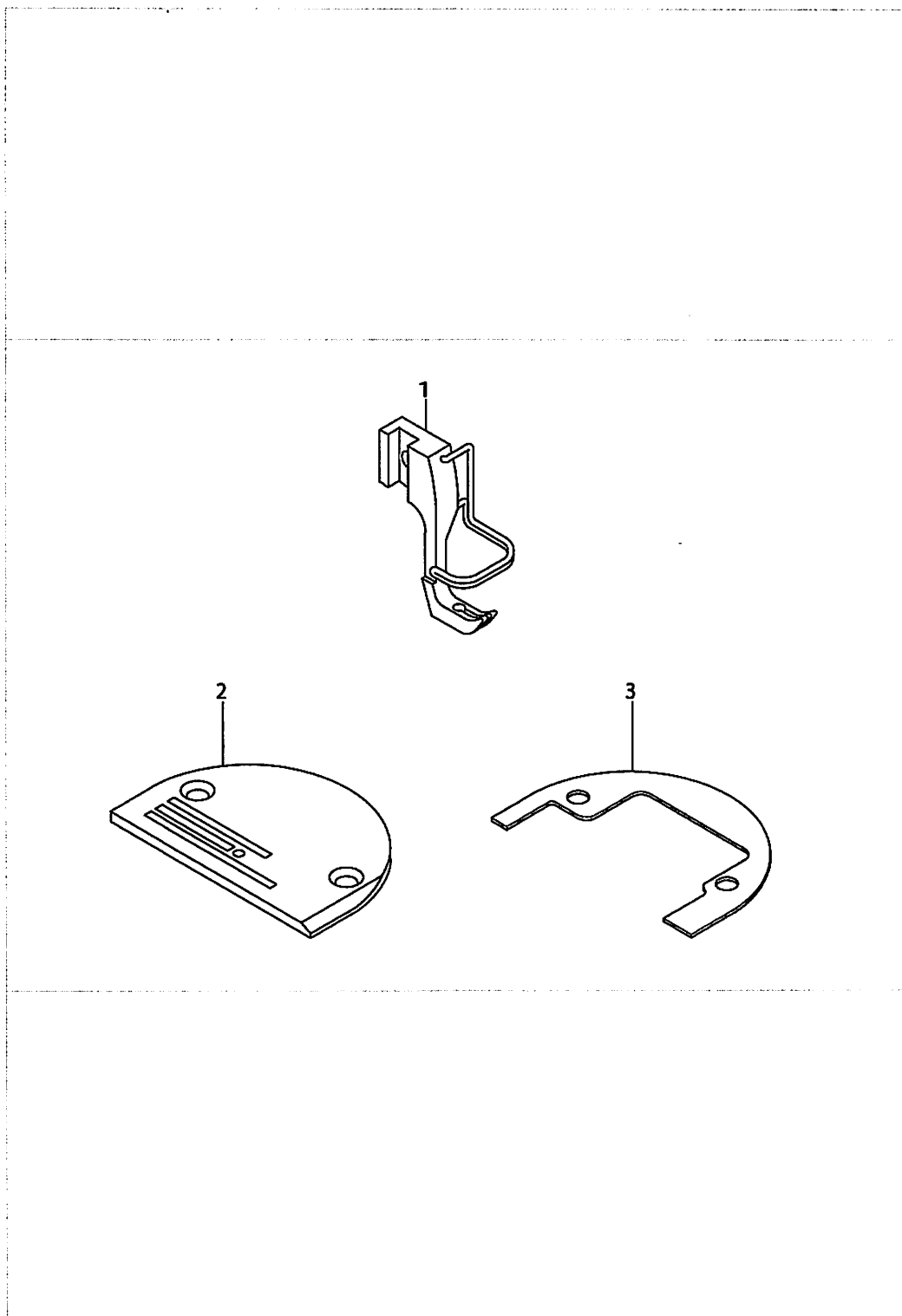
# ACCESSORIES PAPRTS COMPONENTS



# ACCESSORIES PAPRTS COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks       | Level | Cons | Qty |
|-----|-------------|------------------------------|---------------|-------|------|-----|
| 1   | MDB100B2102 | NEEDLE DBX1#21-2             | EXCEPT JE     |       |      | 1   |
| 2   | MC142501302 | NEEDLE 1738 NM130-2          | FOR JE        |       |      | 1   |
| 3   | B9101552000 | ACCESSORY BOX                |               |       |      | 1   |
| 4   | 22933006    | SCREW DRIVER LARGE           |               |       |      | 1   |
| 5   | 22933105    | SCREW DRIVER MIDDLE          |               |       |      | 1   |
| 6   | 22933204    | SCREW DRIVER SMALL           |               |       |      | 1   |
| 7   | B9112012000 | WRENCH (11X14)               |               |       |      | 1   |
| 8   | B9113012000 | WRENCH (9X10)                |               |       |      | 1   |
| 9   | D9117141E00 | BOBBIN                       |               |       |      | 1   |
| 10  | B9121141HA0 | OILER ASM.                   |               |       |      | 1   |
| 11  | 22958300    | NEEDLE THREAD GUIDE PIN      |               |       |      | 1   |
| 12  | 14101208    | HEAD SUPPORT BAR             |               |       |      | 1   |
| 13  | 22933303    | VINYL COVER                  |               |       |      | 1   |
| 14  | D9101141E00 | WRENCH(5MM)                  |               |       |      | 1   |
| 15  | 40101368    | PANEL STUD                   | FOR DU-141H-7 |       |      | 2   |
| 16  | BT0630520Z0 | HOLDER COVER                 | FOR DU-141H-7 |       |      | 1   |
| 17  | D7102141E00 | SYNCHRONIZER SUPPORT PLATE   |               |       |      | 1   |
| 18  | SS7110710SP | SCREW 11/64-40 L=7           |               |       |      | 1   |
| 19  | EA9500B0100 | CABLE BAND                   |               |       |      | 1   |
| 20  | 40052256    | PANEL THREAD GUIDE           | FOR DU-141H-7 |       |      | 1   |
| 21  | SM4040601SC | SCREW M4X0.7 L=6             | FOR DU-141H-7 |       |      | 1   |
| 22  | WS0410002KN | SPRING WASHER                | FOR DU-141H-7 |       |      | 1   |
| 23  | WP0430800SC | WASHER M4                    | FOR DU-141H-7 |       |      | 1   |
| 24  | SS7150940SP | SCREW 15/64-28 L=9           |               |       |      | 2   |
| 25  | MAO11532000 | CORD STAPLE                  | FOR DU-141H-4 |       |      | 1   |
| 26  | D1129141EA0 | ARM THREAD GUIDE BOTTOM ASM. |               |       |      | 1   |
| 27  | SS2090710TP | SCREW 9/64-40 L=7.2          |               |       |      | 1   |
| 28  | 40026920    | SYNCHRONIZER ASM.            | FOR DU-141H-7 |       |      | 1   |
| 29  | 10741759    | GROUND WIRE ASM.             |               |       |      | 1   |
| 30  | B91212200A0 | OILER (CONTAINING NO.2 OIL)  |               |       |      | 1   |
| 31  | MTJVM00400A | V BELT                       |               |       |      | 1   |
| 32  | MTSP00750B0 | MOTOR PULLEY ASM. P.C.D 75   |               |       |      | 1   |
| 33  | 11076007    | FRAME RUBBER CUSHION         |               |       |      | 2   |
| 34  | D8226555E00 | FRAME RUBBER CUSHION A       |               |       |      | 2   |
| 35  | B8213125AA0 | HINGE ASM.                   | FOR DU-141H-7 |       |      | 1   |
| 36  | D7101141E00 | SYNCHRONIZER FIXED PLATE     |               |       |      | 1   |

## GAUGE COMPONENTS



**GAUGE COMPONENTS**

| No. | Parts No.   | Parts name        | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------|---------|-------|------|-----|
| 1.  | D1525141EAA | PRESSER FOOT ASM. |         |       |      | 1   |
| 2   | D1105141E0A | NEEDLE PLATE(2.0) |         |       |      | 1   |
| 3   | D1106141E00 | WASHER            |         |       |      | 1   |

### LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.  
When previous parts(Obsoleted part)and new parts(Added parts)are  
not interchangeable with each other:  
In this case, even obsoleted parts(D.) can be ordered with the  
obsoleted part number, so select the parts with changed dates and  
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。  
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

**No.0450-05 · · Rev.No.**

\*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

## HOW TO MAKE USE OF THIS PARTS LIST

### 1.Explanation of codes

- 1)"\*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2)"#01".....refer to "Note" explanation at bottom of page.

### 2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

- 4.Dotted lines on the figures indicate assembly parts.

### 1."注記"欄の記号説明

- 1) "\*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

- 2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

- 3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

- 4.イラストページの-----枠は、組構成であることを意味します。

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| 10119204 | 20   | 5       | 22934400     | 30   | 36      | B1303271000  | 4    | 24      |
| 10119402 | 20   | 13      | 22934509     | 30   | 37      | B13050120A0  | 4    | 25      |
| 10119907 | 20   | 28      | 22934608     | 30   | 32      | B13052710B0  | 4    | 29      |
| 10120004 | 10   | 17      | 22934707     | 30   | 24      | B13061550A0  | 4    | 37      |
| 10120004 | 20   | 25      | 22958300     | 36   | 11      | B13071550A0  | 4    | 27      |
| 10161305 | 20   | 2       | 26028001     | 10   | 27      | B13072710A0  | 4    | 30      |
| 10163103 | 32   | 17      | 29182508     | 32   | 20      | B13081550A0  | 4    | 34      |
| 10163152 | 32   | 16      | 31255300     | 12   | 16      | B1408141H00  | 6    | 17      |
| 10539906 | 34   | 9       | 40026920     | 36   | 28      | B1411552000  | 6    | 16      |
| 10741759 | 36   | 29      | 40031287     | 26   | 35      | B1414555000  | 6    | 4       |
| 11002904 | 14   | 58      | 40032132     | 30   | 20      | B1505227T00A | 8    | 3       |
| 11044054 | 18   | 72      | 40032259     | 2    | 10      | B1510155000  | 8    | 4       |
| 11072204 | 24   | 4       | 40033892     | 30   | 21      | B1513141H00  | 8    | 8       |
| 11074408 | 34   | 13      | 40052256     | 36   | 20      | B1515141H00  | 8    | 6       |
| 11075801 | 34   | 10      | 40096354     | 32   | 15      | B1526141H0A  | 26   | 26      |
| 11076007 | 36   | 33      | 40101368     | 36   | 15      | B1601141H00  | 12   | 4       |
| 11155108 | 34   | 3       | 40130335     | 30   | 29      | B1602141H00  | 12   | 8       |
| 11155207 | 34   | 4       | B1103141H00  | 2    | 12      | B1603141H00  | 12   | 6       |
| 11157567 | 34   | 12      | B1105122000  | 2    | 38      | B1604012000A | 12   | 17      |
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| 11415866 | 32   | 12      | B11100120A0  | 2    | 3       | B1605141H00  | 12   | 5       |
| 14101208 | 36   | 12      | B1111012000  | 2    | 5       | B1606141H00  | 12   | 15      |
| 21103304 | 8    | 5       | B1113012000  | 14   | 68      | B1606141HA0  | 12   | 12      |
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| 21286802 | 2    | 7       | B1118141H0AA | 2    | 9       | B1613141H00  | 12   | 10      |
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| 22932404 | 30   | 23      | B1204141H00  | 4    | 4       | B1638141H00  | 14   | 51      |
| 22932453 | 30   | 22      | B1208141H00  | 14   | 60      | B1646201000  | 12   | 27      |
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| 22933105 | 36   | 4~6     | B1211141H00  | 4    | 7       | B1648122000  | 12   | 29      |
| 22933204 | 36   | 4~6     | B1211226000  | 4    | 8       | B1701115000  | 14   | 57      |
| 22933303 | 36   | 13      | B1212012000  | 4    | 9       | B1704141H00  | 14   | 61      |
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